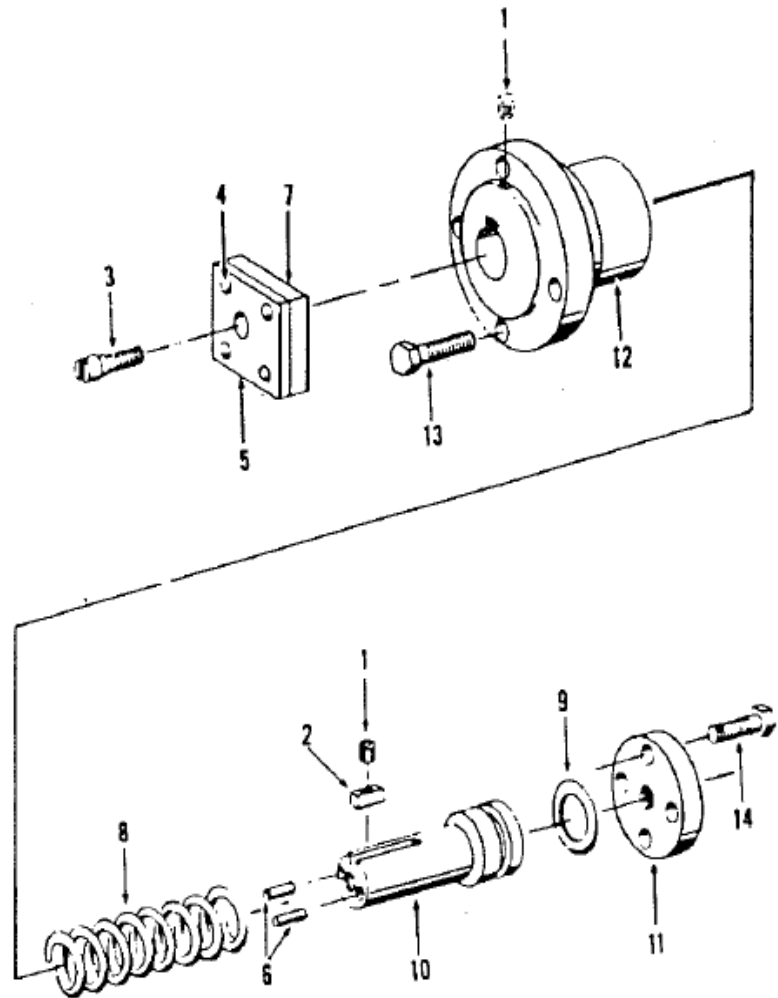


LATCH BRACKET ASSEMBLY

- 102. Cam Roller Shaft
- 103. Cam Lever
- 104. Cam Lever Pin
- 105. Selector Knob Spring
- 106. Selector Knob
- 107. Throwout Spring
- 108. Throwout Pin
- 109. Latch Pin
- 111. Latch
- 112. Throwout Key
- 113. Throwout
- 114. Throwout Ball Bearing
- 115. Throwout Needle Bearing
- 116. Selector Knob Pin
- 117. Sliding Pin -
- 118. Throwout Shaft
- 119. Throwout Housing Cover
- 121. Spacing Collar
- 122. Lock Nut
- 123. Latch Spring Pin
- 124. Bell Crank Pin
- 125. Bell Crank
- 126. Latch Spring
- 127. Lock Washer
- 128. Throwout Shaft Collar
- 129. Treadle Spring Plunger
- 130. Treadle Spring
- 131. Locking Bar Indicator
- 132. Locking Bar Pin
- 134. Throwout Housing
- 135. Locking Bar
- 136. Locking Bar Spring
- 137. Locking Bar End Collar
- 138. Cam Roller
- 140. End Collar Roll Pin
- 141. Housing Cover Fastening Screw
- 142. Washer
- 143. Cam Lever Roll Pin
- 144. Cam Lever Pin Nut
- 145. Lockwasher
- 146. Cam Roller Shaft Nut
- 147. Lockwasher
- 148. Latch Pin Cotter Pins

Pneumatic Latch Bracket

- 1. Air Fitting
- 2. Cover Mounting Screw
- 3. Cylinder Cover
- 4. Cylinder Gasket
- 5. Piston
- 6. "O" Ring
- 134.A. Air Trip Cylinder
(Special Throwout Housing)

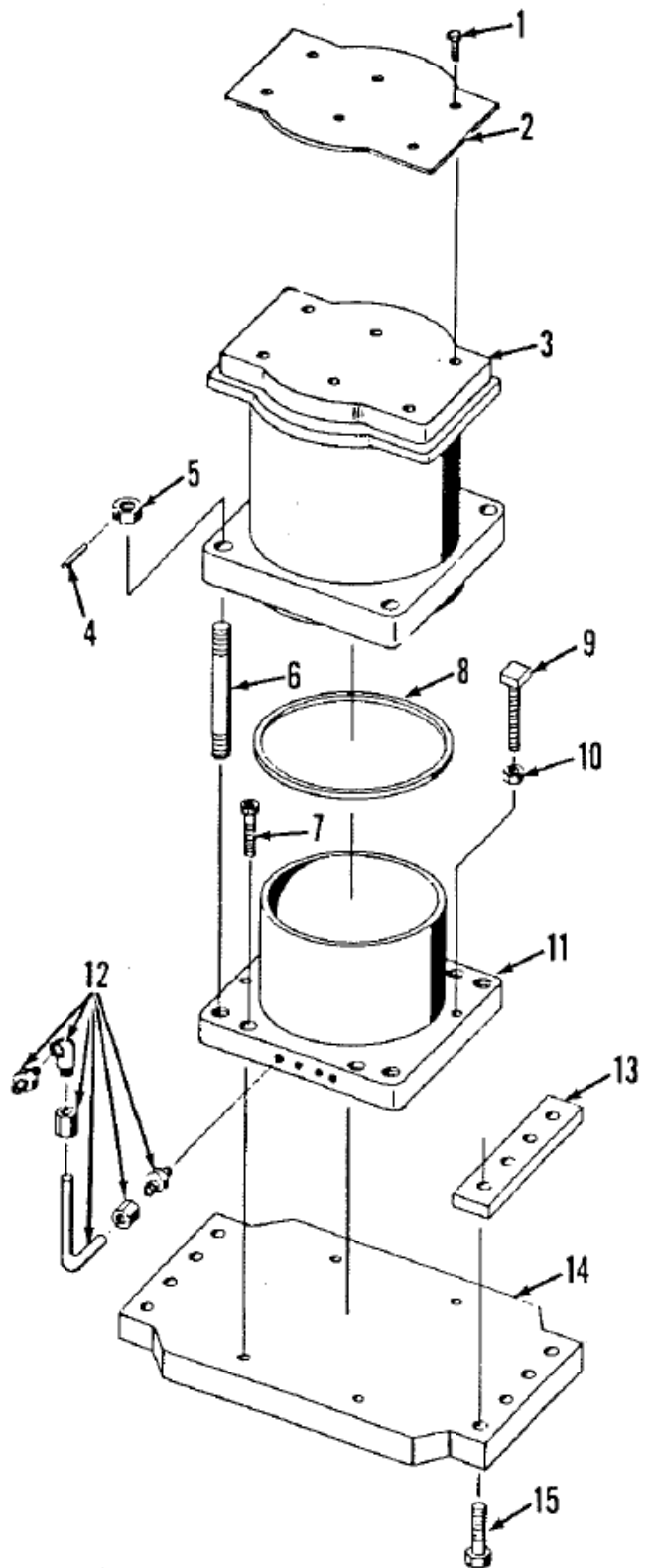


- 1. Key Dowel Pin
- 2. Guide Key
- 3. Mounting Screw
- 4. Rivet
- 5. Brake Lining
- 6. Dowel Pin
- 7. Brake Shoe
- 8. Spring
- 9. "O" Ring
- 10. Piston
- 11. Cylinder Cover
- 12. Cylinder
- 13. under Mounting Screw
- 14. over Mounting Screw

'C' TYPE CUSHION

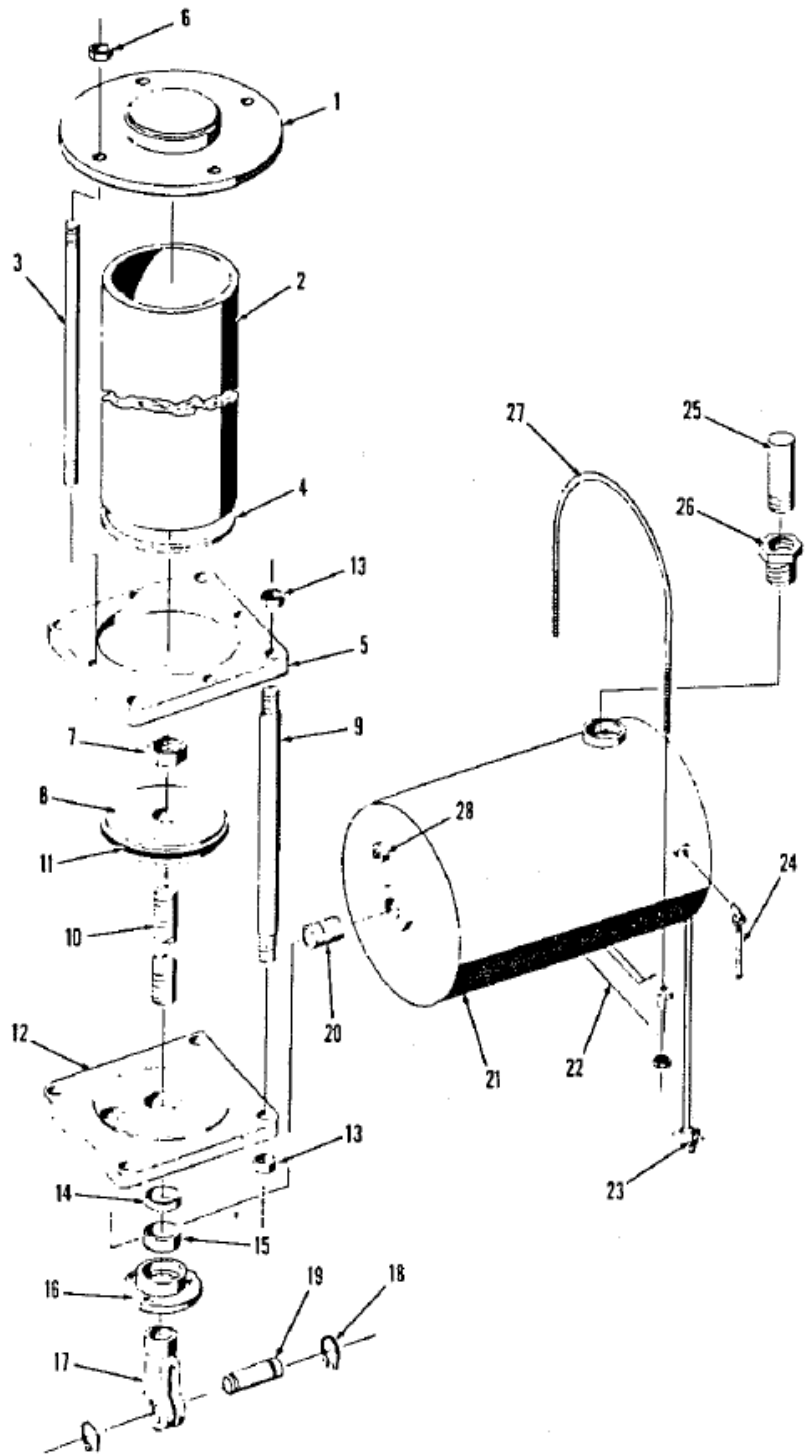
1. Bolt
2. Pressure Plate
3. Cylinder Head
4. Roll Pin
5. Nut
6. Stud
7. Capscrew
8. Packing
9. Square Head Set Screw
10. Nut
11. Cylinder
12. Lubrication Piping
13. Spacer
14. Cylinder Mounting Plate
15. Bolt

WARNING
NEVER APPLY MORE THAN 5 PSI ON
CUSHION WITH BOLSTER OFF PRESS
OR WITH CUSHION OUT OF PRESS.

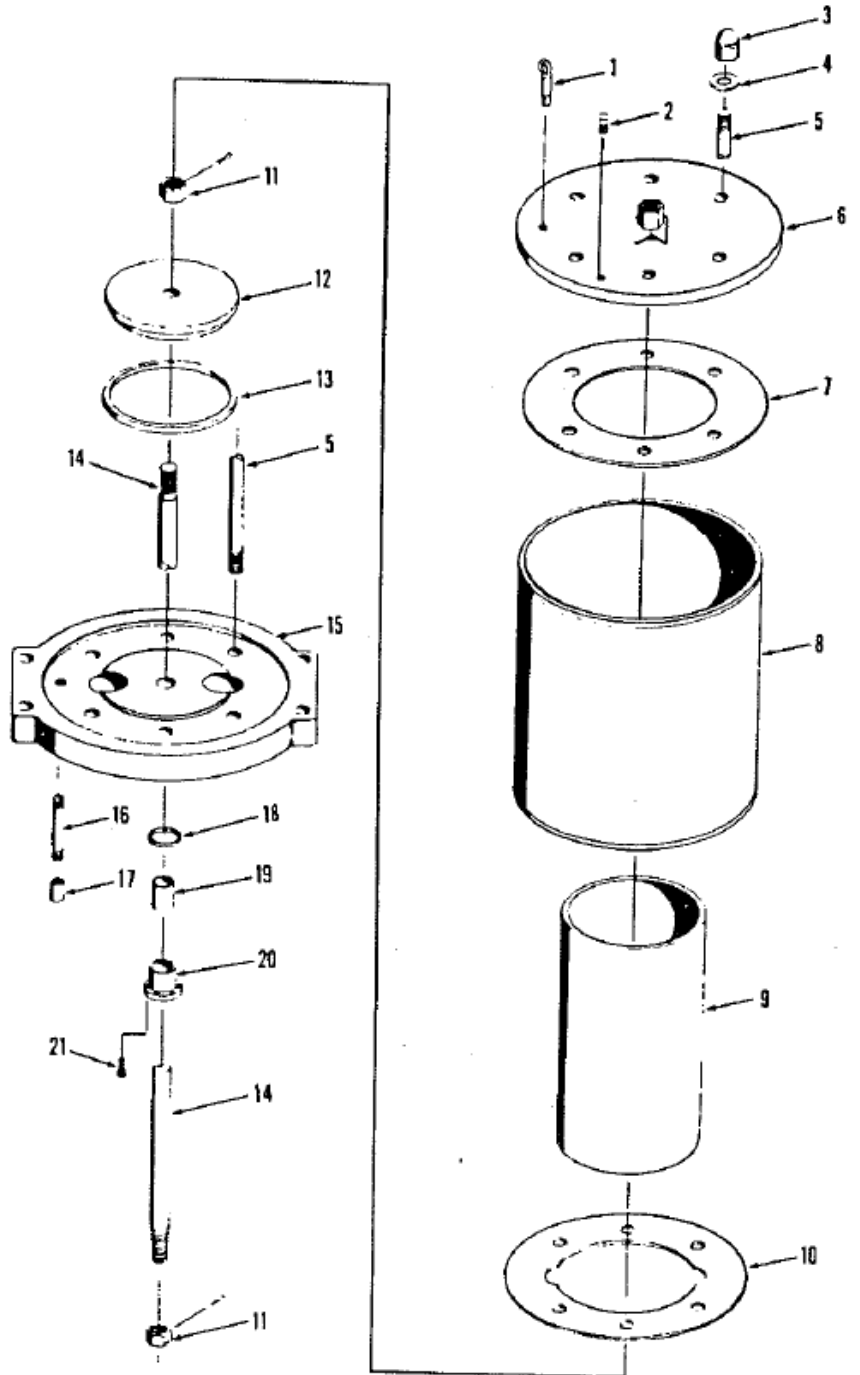


AIR COUNTERBALANCE AND TANK

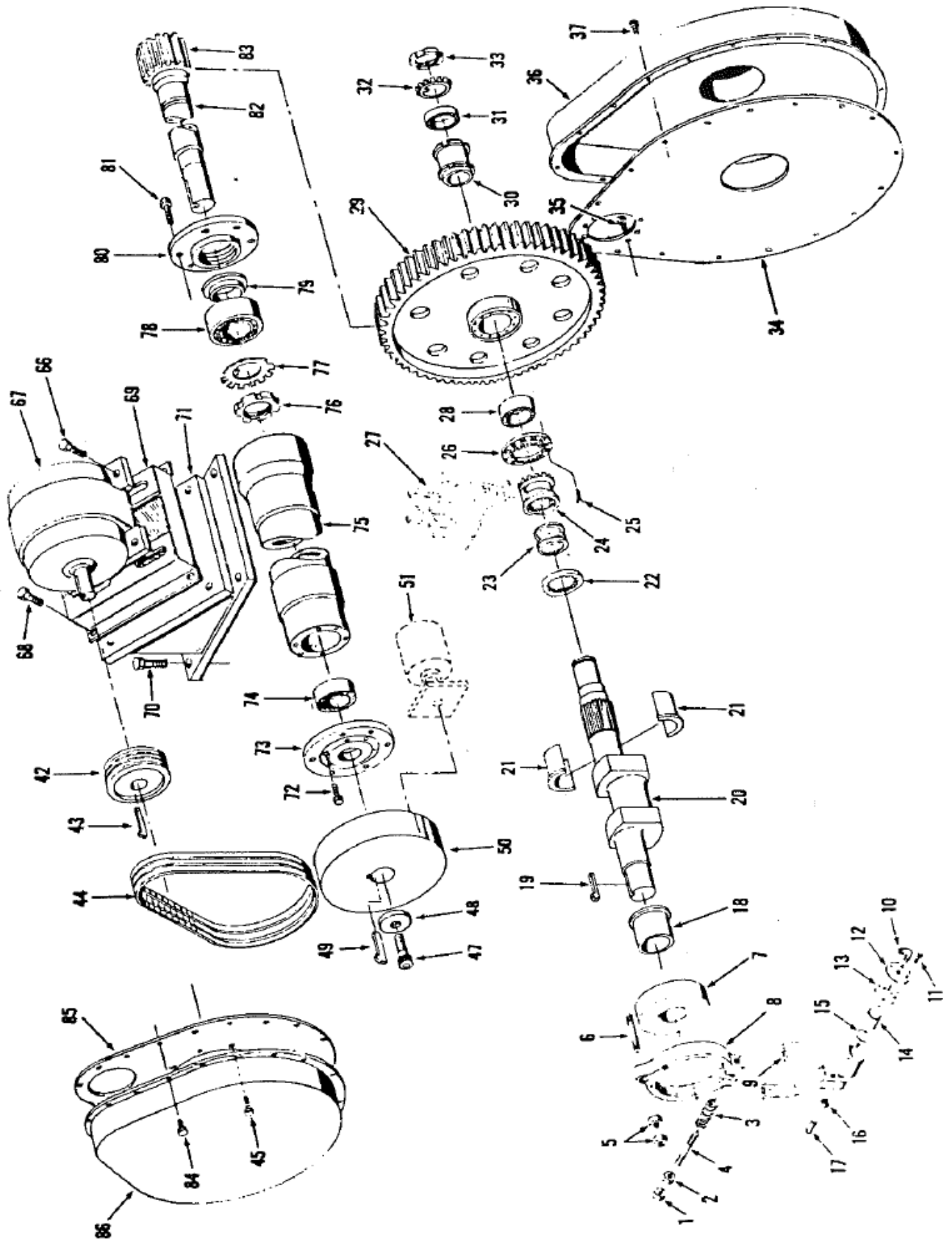
1. Cylinder Cap
2. Cylinder
3. Stud
4. Seal
5. Mounting Plate
6. Stud Nut
7. Piston Rod Nut
8. Piston
9. Tie Rod
10. Piston Rod
11. Piston Seal
12. Lower Cylinder Cover
13. Tie Rod Nut
14. Seal
15. Bushing
16. Packing Gland
17. Clevis
18. Retaining Ring
19. Clevis Pin
20. Piping
21. Air Tank
22. Tank Bracket
23. Petcock
24. Air Line
25. Safety Valve
26. Bushing
27. Tank Rod
28. Fusible Plug



AIR COUNTERBALANCE, SELF CONTAINED



1. Safety Valve
2. Fusible Plug
3. Acorn Nut
4. Seal Washer
5. Tie Rod
6. Cylinder Cover
7. Upper Gasket
8. Counterbalance Outer Cylinder
9. Counterbalance Cylinder
10. Lower Gasket
11. Counterbalance Rod Nut
12. Piston
13. "U" Packing
14. Counterbalance Rod
15. Lower Cylinder Cap
16. Pipe Nipple
17. Pipe Coupling
18. "U" Packing
19. Bushing
20. Bushing Retainer
21. Bushing Retainer Screw



GEARED PRESS DRIVE (A-75 & Larger)

- | | |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <ol style="list-style-type: none"> 1. Brake Locknut 2. Brake Adjusting Nut 3. Brake Spring 4. Brake Spring Stud 5. Brake Mounting Nuts 6. Brake Strap Mounting Stud 7. Brake Collar 8. Drag Brake Strap 18. L. H. Bushing 19. Brake Collar Key 20. Crankshaft 21. R. H. Split Bushing 22. Clutch Cam 23. Clutch Spring 24. Clutch Sleeve 25. Clutch Ring Mounting Bolt 26. Clutch Ring 27. Latch Bracket (See separate Parts List) 28. Inner Bearing 29. Gear 30. Spacing Collar 31. Outer Bearing 32. Lockwasher 33. Locknut 34. Gear Guard Plate 35. Plate Mounting Screw 36. Gear Guard 37. Guard Mounting Screw 42. Sheave 43. Motor Key 44. Driving Bolt 45. Guard Mounting Screw 47. Washer Mounting Screw 48. Clamp Washer 49. Flywheel Key | <ol style="list-style-type: none"> 50. Flywheel 51. Flywheel Brake (Optional) 66. Motor Mounting Screw 67. Main Motor 68. Base Mounting Screw 69. Adjustable Motor Base 70. Bracket Screw 71. Motor Mounting Bracket 72. Cover Screw 73. L. H. Bearing Cover 74. L. H. Bearing 75. Driveshaft Tube 76. Locknut 77. Lockwasher 78. R. H. Bearing 79. Bearing Spacer 80. R. H. Bearing Cover 81. Cover Mounting Screw 82. Driveshaft and Pinion 83. Pinion (Alone) 84. Plate Mounting Screw 85. Guard Backplate 86. Flywheel Guard |
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Air Releasing Strap Brake Only

9. Brake Strap
10. Air Fitting
11. Cylinder Cover Screw
12. Cylinder Cover
13. Cylinder Gasket
14. Piston
15. "O" Ring
16. Locknut
17. Adjusting Screw