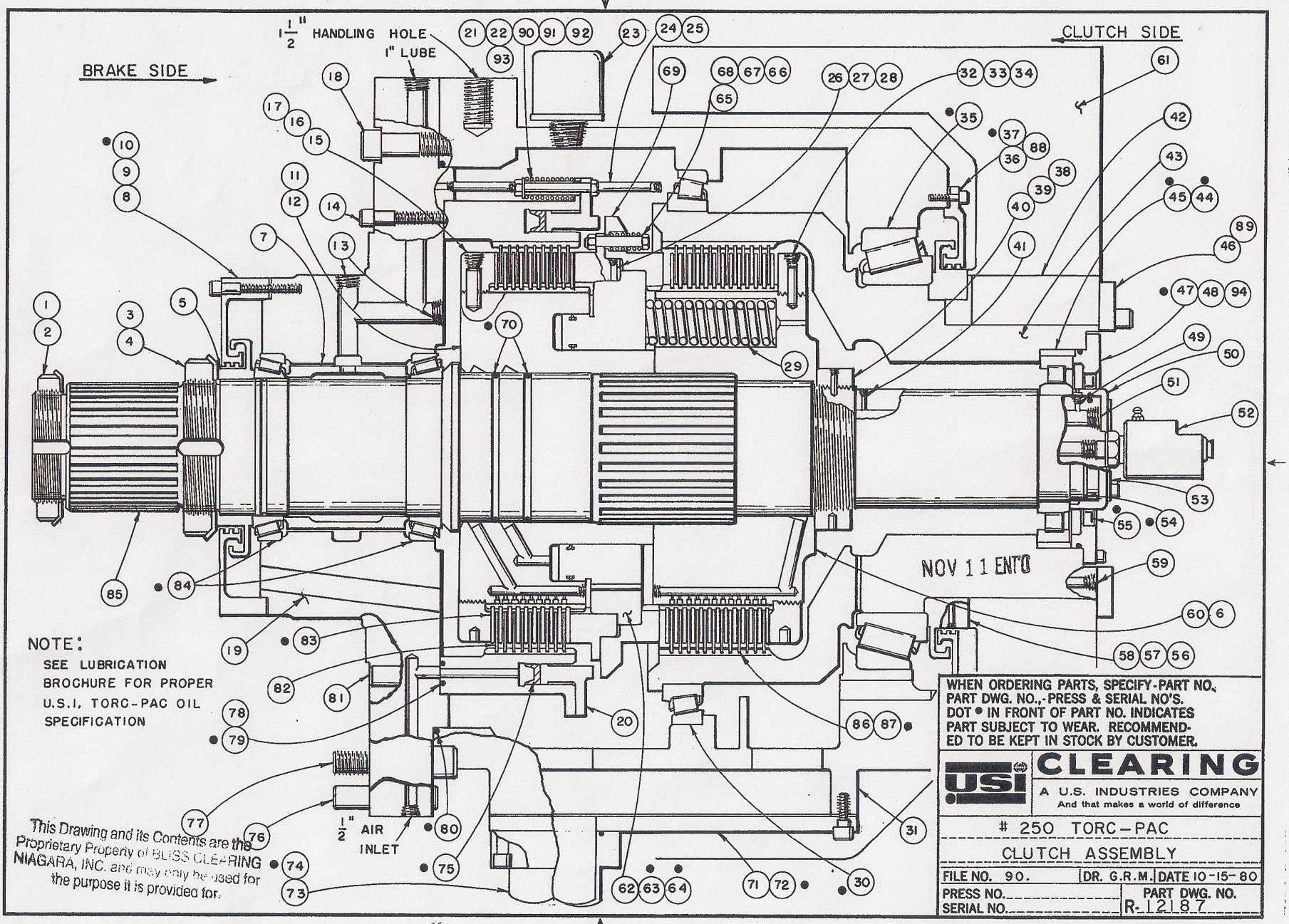


This Drawing and its Contents are the Proprietary Property of BLISS CLEARING NIAGARA, INC. and may only be used for the purpose it is provided for.

PARTS LIST

PART NO.	DESCRIPTION	NO. REQ'D	DETAIL NO.
1	LOCKNUT	1	
2	LOCKWASHER	1	
3	LOCKNUT	1	
4	LOCKWASHER	1	
5	OIL SLINGER	1	
6	PIPE PLUG	6	
7	INNER SPACER	1	
8	OIL CATCHER RING	1	
9	SOC. HD. CAP SCR.	12	
•10	GASKET	1	
11	BRAKE HUB	1	
12	PIPE PLUG	6	
13	PIPE PLUG	2	
14	SOC. HD. CAP SCR.	8	
15	PRESSURE PLATE	1	
16	DOWEL PIN	2	
17	PIPE PLUG	2	
18	SOC. HD. CAP SCR.	12	
19	BEARING HOUSING	1	
20	PISTON-FLYWHL.BRK.	1	
21	SPACER	8	
22	SPRING	8	
23	AIR BREATHER	1	
24	PIPE PLUG	1	
25	LUB. TUBE	1	
26	PRESSURE RING	1	
27	DOWEL PIN	3	
28	PIPE PLUG	3	
29	SPRING	14	
•30	ROLLER BEARING	1	
31	CLUTCH HOUSING	1	
32	PRESSURE PLATE	1	
33	DOWEL PIN	2	
34	PIPE PLUG	2	
•35	ROLLER BEARING	1	
36	SEAL RING	1	
•37	GASKET	1	
38	PIPE PLUG	1	
39	DOWEL PIN	1	
40	LOCKNUT	1	
41	PIPE PLUG	1	
42	KEY	1	
43	FLYWHEEL SHAFT	1	
•44	RADIAL BEARING	1	
•45	BUSHING	1	
46	RETAINER	1	
•47	"O" RING	1	
48	RETAINER	1	
49	PIPE PLUG	1	
50	OIL SEAL SEAT	1	
51	PIPE PLUG	1	
52	ROTARY UNION	1	
53	LOCKPLATE	1	
•54	"O" RING	1	
•55	OIL SEAL	1	
56	DOWEL PIN	2	
57	PIPE PLUG	2	
58	OIL SLINGER	1	
59	PIPE PLUG	1	
60	DRIVE HUB	1	
61	FLYWHEEL	1	
62	PISTON	1	
•63	"GT" RING-INNER	1	
•64	"GT" RING-OUTER	1	
65	HEX. HD. CAP SCR.	8	
66	SPRING	8	
67	SPACER	8	
68	HEX. SLOTTED NUT	8	
69	CLUTCH PRESS.RING	1	
•70	"O" RING	2	
71	COVER PLATE	1	
•72	GASKET	1	
73	DRAIN PIPE	1	
•74	"O" RING	1	
•75	PACKING	1	
76	DOWEL PIN	2	
77	SOC. HD. CAP SCR.	12	
78	BRAKE RING	1	
•79	"O" RING	1	
•80	"O" RING	1	
81	DOWEL PIN	1	
82	DRIVEN DISC-BRAKE	9	
•83	FRICTION DISC-BRK	10	
•84	ROLLER BEARING	2	
85	DRIVESHAFT	1	
86	DRIVEN DISC-CLUTCH	12	
•87	FRICTION DISC-CLUTCH	13	
88	SOC. HD. CAP SCR.	12	
89	SOC. HD. CAP SCR.	10	
90	COTTER PIN	8	

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NOV 11 ENT'D

USI CLEARING
Division of U.S. INDUSTRIES, INC.

WHEN ORDERING PARTS, SPECIFY PART NO., PART DWG. NO., PRESS & SERIAL NO'S. DOT • IN FRONT OF PART NO. INDICATES PART SUBJECT TO WEAR. RECOMMENDED TO BE KEPT IN STOCK BY CUSTOMER.

#250 TORC-PAC
CLUTCH ASSEMBLY

FILE NO. 90. | DR. G.R.M. | DATE 10-5-80

PRESS NO.
SERIAL NO.

PARTS DWG. NO. R-12187

PARTS LIST

PART NO.	DESCRIPTION	NO. REQ'D	DETAIL NO.	PART	DESCRIPTION	NO. REQ'D	DETAIL NO.
91	STUD	8					
92	WASHER	8					
93	NUT	8					
94	SOC. HD. CAP SCR.	6					

NOV 1 ? END

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USI **CLEARING**
Division of U.S. INDUSTRIES, INC.

#250 TORC-PAC
CLUTCH ASSEMBLY

WHEN ORDERING PARTS, SPECIFY PART NO., PART DWG. NO., PRESS & SERIAL NO'S. DOT ● IN FRONT OF PART NO. INDICATES PART SUBJECT TO WEAR. RECOMMENDED TO BE KEPT IN STOCK BY CUSTOMER.

FILE NO. 90, DR.G.R.M. DATE 10-15-80
PRESS NO.
SERIAL NO.
PARTS DWG. NO. R-12187

FORM AA-171