

LOW SPEED
SIDE

HIGH SPEED
SIDE

(103) SPACER FOR SHIPPING
PURPOSES ONLY—
REMOVE FOR
COUPLING ASS'Y.

NOTE:

SEE LUBRICATION BROCHURE
FOR PROPER U.S.I. TORC-
PAC OIL SPECIFICATIONS.

CAUTION:

DO NOT TAMPER WITH
THIS UNIT. THIS IS AN
EXCHANGE UNIT.

This drawing and its contents are the
property of U.S.I. TORC-CLARIN
MAGAR, INC. and may only be used for
the purpose it is provided for.

NOV 11 1970

WHEN ORDERING PARTS, SPECIFY PART NO.,
PART DWG. NO., PRESS & SERIAL NO'S.
DOT • IN FRONT OF PART NO. INDICATES
PART SUBJECT TO WEAR.



CLEARING

Division of U.S. INDUSTRIES, INC.

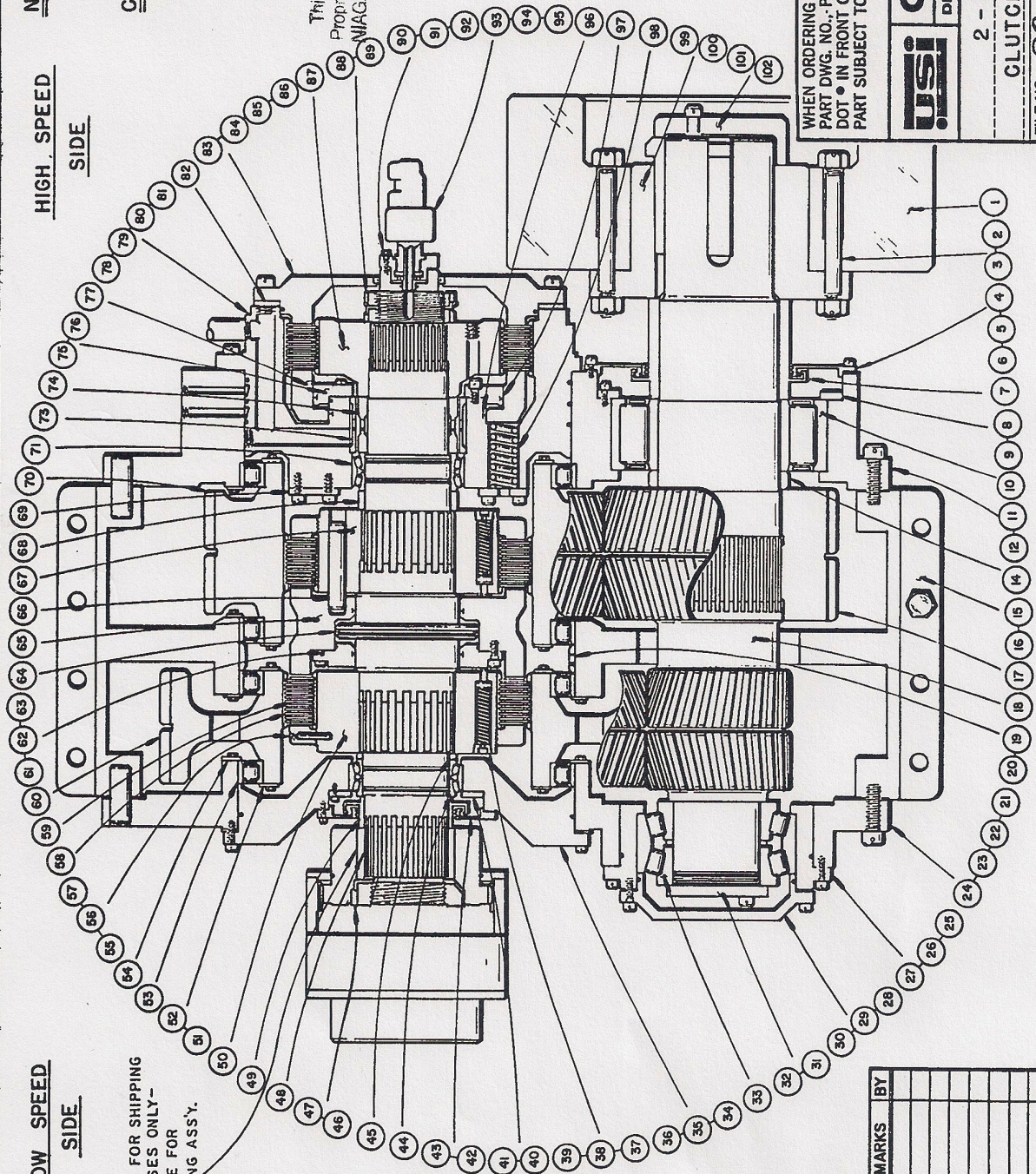
2 - SPEED TORC-PAC

CLUTCH UNIT D-280

FILE NO. 90. DR. P. C. DATE 1-14-85

PRESS NO. PART DWG. NO. R-12548

DATE	REMARKS	BY



PARTS LIST

PART NO.	DESCRIPTION	NO. REQ'D	DETAIL NO.	PART	DESCRIPTION	NO. REQ'D	DETAIL NO.
1	FLYWHEEL	1		47	LOCKWASHER	1	
2	FLYWHEEL STUD	8		48	OUTPUT SHAFT	1	
3	SLOTTED NUT	16		49	OIL SLINGER	1	
4	REAR SEAL	1		50	CLUTCH HUB	1	
5	SOC. HD. CAP SCREW	X		51	BEARING RETAINER	24	
6	GASKET	1		52	HEX. HD. CAP SCREW	X	
7	SLINGER	1		53	BEARINGS	4	
8	BEARING RETAINER	1		54	BEARING RETAINER	8	
9	SOC. HD. CAP SCREW	X		55	CLUTCH PRESSURE PL.	2	
10	BEARING	1		56	TAPPED DOWEL PIN	2	
11	REAR COVER	1		57	SOC. HD. CAP SCREW	2	
12	TAPPED DOWEL PIN	4		58	DRIVEN DISC	34	
13				59	FRICTION DISC	35	
14	SPACER	1		60	LOW SPEED GEAR	1	
15	HOUSING	1		61	CLUTCH PISTON	1	
16	HEX. HD. CAP SCREW	X		62	G T RING	2	
17	HIGH SPEED PINION	1		63	"O" RING	1	
18	FLYWHEEL SHAFT	1		64	G T RING	1	
19	BEARING SPACER	1		65	CLUTCH PISTON	1	
20	STRAIGHT KEY	1		66	TAPPED DOWEL PIN	2	
21	FRONT COVER	1		67	CLUTCH HUB	1	
22	GASKET	2		68	SPACER	1	
23	SOC. HD. CAP SCREW	X		69	RETAINING PLATE	1	
24	TAPPED DOWEL PIN	4		70	HIGHSPEED GEAR	1	
25	BEARING RETAINER	1		71	BEARING	1	
26	"O" RING	1		72			
27	SOC. HD. CAP SCREW	X		73	OUTER SEAL	1	
28	BEARING RETAINER	1		74	INNER SEAL	1	
29	"O" RING	1		75	BRAKE PISTON RET.	1	
30	SOC. HD. CAP	X		76	SOC. HD. CAP SCREW	X	
31	BEARING RETAINER	1		77	BRAKE PISTON	1	
32	SOC. HD. CAP SCREW	X		78	"O" RING - SMALL	1	
33	BEARING	1		79	BRAKE CYLINDER	1	
34	FRONT BEARING SUPT.	1		80	SOC. HD. CAP SCREW	X	
35	"O" RING	1		81	"O" RING - LARGE	3	
36	SOC. HD. CAP SCREW	X		82	BRAKE SHIM	1	
37	PIPE PLUG	32		83	BRAKE DISC RETAINER	1	
38	SPRING	32		84	"O" RING	1	
39	CENTERING PLUNGER	32		85	OIL SEAL	1	
40	BEARING RETAINER	1		86	SOC. HD. CAP SCREW	X	
41	SOC. HD. CAP SCREW	X		87	BRAKE HUB	1	
42	FRONT SEAL	1		88	LOCKNUT	2	
43	GASKET	1		89	LOCKWASHER	1	
44	BEARING	1		90	ROTARY UNION ADAPT.	1	
45	SPACER	1		91	"O" RING	1	
46	LOCKNUT	1		92	HEX. HD. CAP SCREW	X	

This Drawing and its contents are the property of U.S. Industries, Inc. and are not to be used for any other purpose without the written consent of U.S. Industries, Inc.

NOV 11 1985



CLEARING

Division of U.S. INDUSTRIES, INC.

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2 - SPEED TORC-PAC

CLUTCH UNIT D-280

FILE NO. 90 DR. P. C. DATE 1-14-85

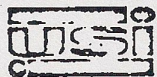
PRESS NO. _____ PARTS DWG. NO. R-12548
 SERIAL NO. _____

PARTS LIST

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This Drawing and its Contents are the
Proprietary Intellectual Property of
NIAGARA, INC. and shall not be used for
the purpose it is provided for.

~~NOV 11 1970~~



CLEARING

Division of U.S. INDUSTRIES, INC.

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2 - SPEED. TORC-PAC

CLUTCH UNIT D-280

FILE NO.	90	DR. P. C.	DATE 1-14-85
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PRESS NO. _____	PARTS DWG. NO. _____
SERIAL NO. _____	R-12548 _____