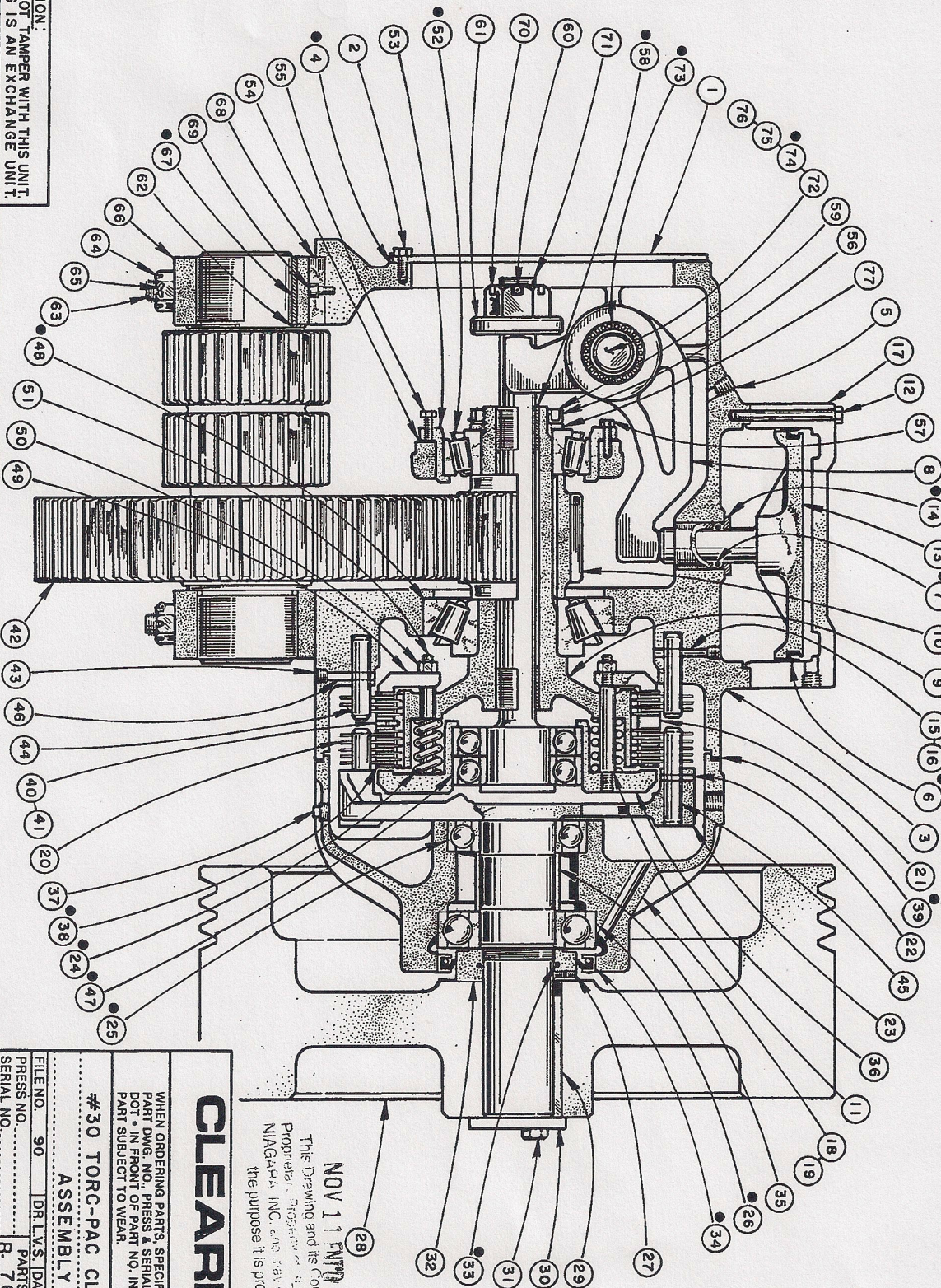


CAUTION:
DO NOT TAMPER WITH THIS UNIT.
THIS IS AN EXCHANGE UNIT.



NOV 11 1971
This Drawing and its Contents are the
Property of Niagara Clearing, Inc. and may only be used for
the purpose it is provided for.

CLEARING

WHEN ORDERING PARTS, SPECIFY PART NO.,
PART DWG. NO., PRESS & SERIAL NOS.
DOT • IN FRONT OF PART NO. INDICATES
PART SUBJECT TO WEAR.

#30 TORC-PAC CLUTCH	
ASSEMBLY	
FILE NO. 90	DR. LVS. DATE
PRESS NO.	PARTS DWG. NO.
SERIAL NO.	R. 7604

- PARTS LIST -

ITEM NO.	DESCRIPTION	NO. REQ'D.	ITEM NO.	DESCRIPTION	NO. REQ'D.
1	COVER PLATE	1	51	STUD	12
2	HEX. HEAD CAP SCREW	8	52	BEARING	1
3	MAIN HOUSING	1	53	BEARING HOUSING	1
4	GASKET	1	54	SHIMS (SET)	1
5	PIPE PLUG	1	55	JACK SCREW	3
6	"E" PACKING	1	56	LOCKWASHER	1
7	"O" RING	1	57	HEX. HEAD CAP SCREW	6
8	ROCKER ARM	1	58	BUSHING	2
9	PINION SHAFT	1	59	LOCKNUT	1
10	PINION	1	60	ROLL PIN	1
11	SPACER	12	61	WASHER	1
12	HEX. HEAD CAP SCREW	8	62	THRUST WASHER	2
13	PISTON	1	63	STUD	8
14	BUSHING	1	64	SLOTTED NUT	8
15	DOWEL PIN (TOP)	1	65	COTTER PIN	8
16	DOWEL PIN (SIDE)	2	66	PILLOW BLOCK	2
17	CYLINDER	1	67	BUSHING	2
18	CLUTCH HOUSING	1	68	SPECIAL KEY	4
19	HEX. HEAD CAP SCREW	10	69	SOC. HEAD CAP SCREW	4
20	DISC	9	70	SLOTTED NUT	1
21	BACK-UP PLATE	1	71	PULL ROD	1
22	ROLL PIN	4	72	BELL CRANK PIN	1
23	INPUT SHAFT	1	73	BEARING	2
24	SPRING	12	74	"O" RING	2
25	BEARING	1	75	DOWEL PIN	1
26	BEARING	1	76	PIPE PLUG	1
27	SET SCREW	2	77	BEARING RETAINER	1
28	FLYWHEEL	1			
29	TAPER KEY	1			
30	CAP	1			
31	HEX. HEAD CAP SCREW	4			
32	LOCKNUT	1			
33	"O" RING	1			
34	OIL SEAL	1			
35	SLEEVE	1			
36	CLUTCH PLATE	1			
37	PIPE PLUG	1			
38	FRICTION DISC.	11			
39	GASKET	1			
40	SET SCREW (SHORT)	1			
41	SET SCREW (LONG)	1			
42	CLUSTER GEAR	1			
43	PIPE PLUG	4			
44	BRAKE PIN	4			
45	CLUTCH PIN	4			
46	DOWEL PIN (BOTTOM)	1			
47	BEARING (PAIR)	1			
48	BEARING	1			
49	BRAKE PLATE	1			
50	LOCKNUT	12			

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NOV 11 ENTB

CLEARING

30 TORC-PAC CLUTCH ASSEMBLY

WHEN ORDERING PARTS, SPECIFY PART NO.,
 PART DWG. NO., PRESS & SERIAL NO'S.
 DOT • IN FRONT OF PART NO. INDICATES
 PART SUBJECT TO WEAR.

FILE NO. 90	DR.	DATE
PRESS NO.	PARTS DWG. NO.	
SERIAL NO.	R-7604	