



WHEN ORDERING PARTS, SPECIFY PART NO., PART DWG. NO., PRESS & SERIAL NO'S. DOT \* IN FRONT OF PART NO. INDICATES PART SUBJECT TO WEAR.

**USI CLEARING**  
 Division of U.S. INDUSTRIES, INC.  
**TORC-PAC #209 - CLUTCH**

FILE NO. 90.    I.D.R. 175    DATE 2-12-61  
 PRESS NO.    PART DWG. NO. R-1495  
 SERIAL NO.

**NOTE:**  
 SEE LUBRICATION BROCHURE FOR PROPER TORC-PAC OIL SPECIFICATION.

**CAUTION!!**  
 DO NOT TAMPER WITH THIS UNIT.  
 THIS IS AN EXCHANGE UNIT.

- 1 DOWEL
- 2 DOWEL PIN
- 3 SOC. PIPE PLUG
- 4 PRESSURE PLATE NUT (2)
- 5 DOWEL PIN (2)
- 6 SOC. PIPE PLUG (2)
- 7 BREATHER
- 8 DOWEL PIN (2)
- 9 COVER
- 10 GASKET
- 11 HEX. HD. CAP SCR.
- 12 PISTON (4)
- 13 PACKING (4)
- 14 "O" RING (2)
- 15 HEX. HD. CAP SCR.
- 16 BEARING HOUSING
- 17 PISTON
- 18 HEX. HD. CAP SCR.
- 19 DRIVESHAFT
- 20 END PLATE
- 21 HEX. HD. CAP SCR.
- 22 BEARING
- 23 PACKING
- 24 PACKING
- 25 CLUTCH HOUSING
- 26 SHOULDER SCREW (16)
- 27 SPRINGS (16)
- 28 FLYWHEEL BRAKE SHOE
- 29 PIPE PLUG
- 30 CLUTCH SHOE
- 31 FRICTION DISC (18)
- 32 DRIVEN DISC (16)
- 33 BRAKE SPRING (10)
- 34 CLUTCH DRIVE HUB
- 35 "O" RING
- 36 BEARING
- 37 SPACER
- 38 LOCKWASHER
- 39 LOCKNUT (2)
- 40 "O" RING
- 41 FLYWHEEL
- 42 INPUT SHAFT
- 43 OIL SEAL (2)
- 44 "O" RING (2)
- 45 SHIM
- 46 ROTARY UNION TUBE
- 47 SOC. HD. CAP SCR.
- 48 RETAINER PLATE
- 49 BEARING
- 50 ROTARY UNION
- 51 SOC. HD. CAP SCR.
- 52 BEARING RETAINER
- 53 KEY
- 54 LOCKWASHER (2)
- 55 LOCKNUT (2)
- 56 BEARING
- 57 BEARING HOUSING
- 58 BEARING
- 59 HEX. HD. CAP SCR.

Part No.	Description	Part No.	Description
1	Dowel	31	Friction Disc (18)
2	Dowel Pin	32	Driven Disc (16)
3	Soc. Pipe Plug	33	Brake Spring (10)
4	Pressure Plate Nut (2)	34	Clutch Drive Hub
5	Dowel Pin (2)	35	"O" Ring
6	Soc. Pipe Plug (2)	36	Bearing
7	Breather	37	Spacer
8	Dowel Pin (2)	38	Lockwasher
9	Cover	39	Locknut (2)
10	Gasket	40	"O" Ring
11	Hex. HD. Cap Scr.	41	Flywheel
12	Piston (4)	42	"O" Ring (2)
13	Packing (4)	43	Oil Seal (2)
14	"O" Ring (2)	44	Bearing Retainer (2)
15	Hex. HD. Cap Scr.	45	Shim
16	Bearing Housing	46	Rotary Union Tube
17	Piston	47	Soc. HD. Cap Scr.
18	Hex. HD. Cap Screw	48	Retainer Plate
19	Driveshaft	49	Bearing
20	End Plate	50	Rotary Union
21	Hex. HD. Cap Scr.	51	Soc. HD. Cap Scr.
22	Bearing	52	Bearing Retainer
23	Packing	53	Key
24	Packing	54	Lockwasher (2)
25	Clutch Housing	55	Locknut (2)
26	Shoulder Screw (16)	56	Bearing
27	Springs (16)	57	Bearing Housing
28	Flywheel Brake Shoe	58	Bearing
29	Pipe Plug	59	Hex. HD. Cap Scr.
30	Clutch Shoe	60	Input Shaft