

**BCN TECHNICAL SERVICES, INC.**  
**TORC-PAC TECHNICAL STANDARD TP-1**  
**FLUID CARE AND MAINTENANCE OF TORC-PAC UNITS**

1. Fluid Specifications:  
Torc-Pac 20, 35, 40, 205, 209 – MOBIL DTE 10 EXCEL 150  
Torc-Pac 24, 25, 90, 225, 250, 2100, D230, D280 – MOBIL DTE10 EXCEL 46  
Refer to your press manual for Torc-Pac models not listed for the proper fluid specifications.
2. Operating Temperature Range: 70°F to 180°F recommended.  
Operating at temperatures exceeding 180°F will damage the Torc-Pac and void the Warranty.
3. Fluid Change Period: AT LEAST EVERY SIX MONTHS.
4. Cleanliness:  
When installing/reinstalling a Torc-Pac or changing the operating fluid, the following should be done:
  - a). Clean oil reservoir
  - b). Clean (flush) entire system
  - c). Install new filter elements (K10 Micron or smaller). Refer to manual for proper filter (NOTE: Proper filtration system is mandatory)
  - d). Install fresh oil
  - e). Filter oil as it is added to the reservoir

**Caution:**

Improper plumbing may cause the system to leak, which will be detrimental to the life of the Torc-Pac.

Improper coupling installation may be detrimental to the life of the Torc-Pac.

Drive belts must be installed in the proper direction or an adverse noise condition may result and the belt will tend to repeatedly fall off.