



- \* 1 FRICTION DISC
- \* 2 BUSHING - ROUND
- \* 3 BUSHING - FLAT
- 4
- \* 5 DRIVING DISC
- \* 6 LINING PLATE ASSEMBLY
- \* 7 HEX HD CAP SCREW
- \* 8 FLEXLOC HEX NUT
- \* 9 HEX HD CAP SCREW
- \* 10 SPRING LOCKWASHER
- \* 11 'U' PACKING
- \* 12 'U' PACKING
- 13 CYLINDER RETAINER
- 14 WOODRUFF KEY
- 15 SECURITY LOCKNUT
- 16 LOCK KEY
- 17 HEX HD CAP SCREW
- 18 SPRING LOCKWASHER
- 19 HEX HD CAP SCREW
- 20 SPRING
- 21 TRUARC 'E' RING
- 22 PISTON
- 23 MUB
- 24 KEY
- 25 END PLATE
- 26 GUIDE ROD
- 27 BRAKE PIN - FLAT
- 28 BRAKE PIN - ROUND
- 29 BRAKE SPRING RETAINER
- 30 BRAKE SPRING
- 31 SECURITY LOCKNUT
- 32 STUD
- 33 HEX HD CAP SCREW
- 34 TRUARC RETAINING RING
- 35 'U' PACKING
- 36 BRAKE CYLINDER
- 37
- 38 SPRING SOCKET
- 39 DOWEL PIN
- 40 LIMIT SWITCH MOUNTING PLATE
- 41 LIMIT SWITCH PIN
- 42 HEX HD CAP SCREW
- 43 ROLL PIN
- 44 FILLISTER HD MACHINE SCREW
- 45 SPRING LOCKWASHER
- 46 MICRO SWITCH
- 47 HEX HD CAP SCREW
- 48 SPRING LOCKWASHER
- 49 BRAKE SHOE
- 50 BRAKE GUARD
- 51 GUARD
- 52 90° ELBOW
- 53 MALE CONNECTOR
- 54 HEX PIPE BUSHING
- 55 PIPE TEE
- 56 SEAMLESS STEEL TUBING

NOV 25 2015  
 CONFIDENTIAL & PROPRIETARY INFORMATION: This drawing and the information it contains are the property of BSA Technical Services, Inc. (BSA) and are being provided to you for your use only. It is not to be used for any other purpose, and its use is limited to the specific application and approved by BSA and will not be used for any other purpose, that recipient will not disclose them in any way to any individual or entity other than the recipient's agent or employees engaged in performing the purpose, specified and approved by BSA, and that recipient will immediately return this drawing, any copies of it, and all documents containing information from it to BSA upon request. Recipient's acceptance of delivery of this drawing constitutes acceptance of these terms.

MANUFACTURING ASSEMBLY  
 AND  
 FIELD SERVICE DRAWING

<b>BLISS STANDARD</b>	DATE	BY	<b>GW</b> <small>Bliss Company</small> A UNIT OF AEROSPACE CORPORATION SALISBURY, MICH. CANADA, ETC.
	ISSUED	BY	
THIS IS A BLISS STANDARD DRAWING & MUST NOT BE REVISED IN ANY MANNER, EXCEPT BY THE BLISS STANDARDS CENTER.	SCALE	BY	1/2" = 1'-0"
	DATE	BY	
REVISIONS	DATE	BY	DK BRAKE ASSEMBLY WITHOUT BLOWER
			408-D-00002