

## LATCH BRACKET ASSEMBLY

AIR  
ACTUATED

- 102. Cam Roller Shaft
- 103. Cam Lever
- 104. Cam Lever Pin
- 105. Selector Knob Spring
- 106. Selector Knob
- 107. Throwout Spring
- 108. Throwout Pin
- 109. Latch Pin
- 111. Latch
- 112. Throwout Key
- 113. Throwout
- 114. Throwout Ball Bearing
- 115. Throwout Needle Bearing
- 116. Selector Knob Pin
- 117. Sliding Pin \*
- 118. Throwout Shaft
- 119. Throwout Housing Cover
- 121. Spacing Collar
- 122. Lock Nut
- 123. Latch Spring Pin
- 124. Bell Crank Pin
- 125. Bell Crank
- 126. Latch Spring
- 127. Lock Washer
- 128. Throwout Shaft Collar
- 129. Treadle Spring Plunger
- 130. Treadle Spring
- 131. Locking Bar Indicator
- 132. Locking Bar Pin
- 134. Throwout Housing
- 135. Locking Bar
- 136. Locking Bar Spring
- 137. Locking Bar End Collar

- 138. Cam Roller
- 140. End Collar Roll Pin
- 141. Housing Cover Fastening Screw
- 142. Washer
- 143. Cam Lever Roll Pin
- 144. Cam Lever Pin Nut
- 145. Lockwasher
- 146. Cam Roller Shaft Nut
- 147. Lockwasher
- 148. Latch Pin Cotter Pins

### Pneumatic Latch Bracket Only

- 1. Air Fitting
- 2. Cover Mounting Screw
- 3. Cylinder Cover
- 4. Cylinder Gasket
- 5. Piston
- 6. "O" Ring
- 134.-A. Air Trip Cylinder  
(Special Throwout Housing)

### Treadle Operated Only

- 18. Cotter Pin
- 19. Washer
- 20. Treadle Stud
- 21. Foot Treadle
- 22. Treadle Rod
- 23. Set Screw
- 24. Treadle Rod Pin

\* See paragraph "Checking Single Stroke Back-up Device" page 14.

