

NIAGARA STRAIGHT SIDE PRESSES

FORM A-13-B-1

SQUARE GIBBING – OUTBOARD TYPE

GIB ADJUSTMENT – 6 OR 8 POINT

To adjust the gib clearances at liner (No. 12): remove the spacers (No. 11); adjust gib (No. 9); grind off each spacer equal to the change in adjustment; replace each spacer in the same location as removed.

To adjust the gib clearances at liner (No. 13, also used at front in 8 point gibbing): remove the spacers (No. 16); adjust gib block (No. 17, also used at front in 8 point gibbing); add shims equal to the change in adjustment; replace each set of spacers in the same location as removed.

1. Front Liner
2. Front Gib
3. Bolt
5. Set Screw*
6. Jam Nut*
7. Slide
8. Upright
9. Rear Gib
10. Bolt
11. Spacer
12. Rear Liner
13. Side Liner*
14. Bolt
15. Bolt*
16. Spacer*
17. Gib Block*

*Added to front gib for 8 Point Gibbing.

