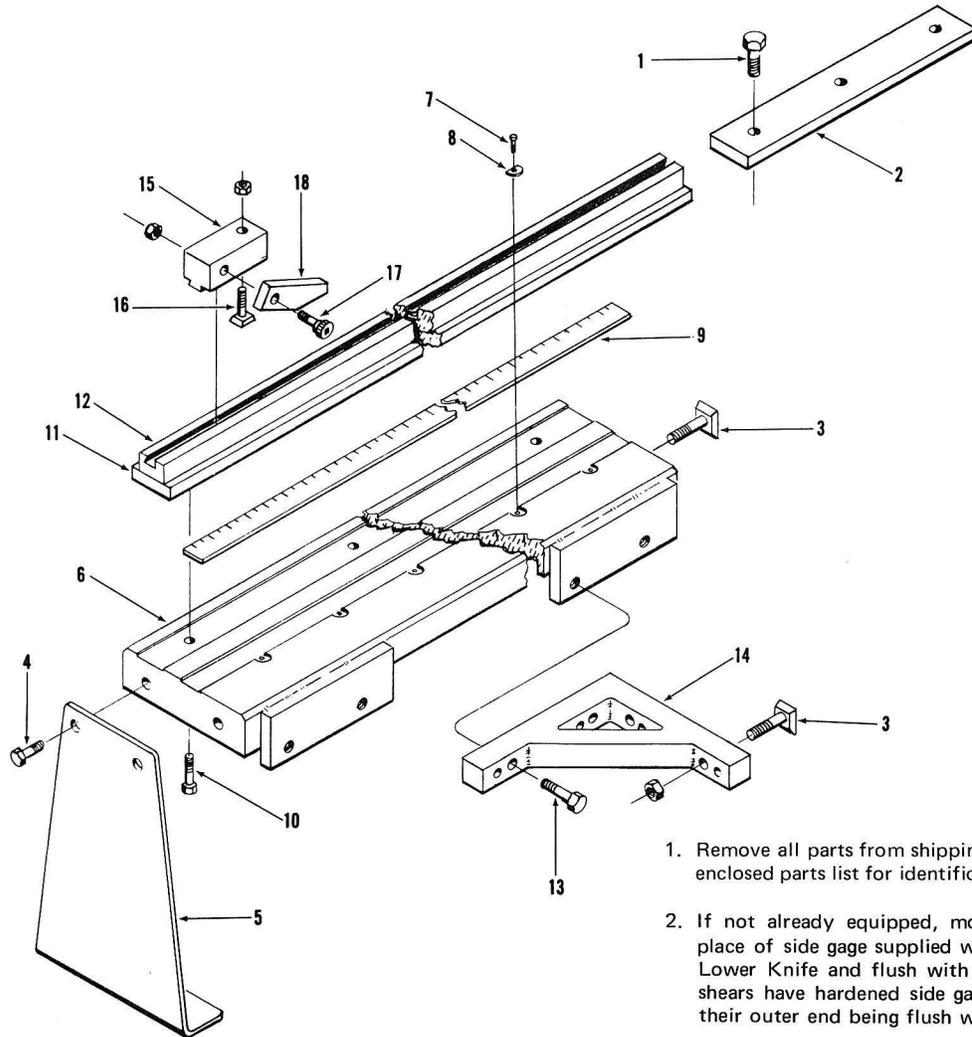


INSTRUCTIONS

FORM C-23



PARTS LIST

1. Side Gage Mounting Screw
2. Hardened Side Gage (May be shipped separately)
3. Dovetail Bed Mounting Bolt & Nut (1/2" with washer, 5/8", 3/4")
4. Support Mounting Screw
5. Outer Gage Support
6. Extension Gage Arm
7. Scale Mounting Screws
8. Scale Mounting Washers
9. Scale
10. Bar Mounting Screw
11. Squaring Gage Bar
12. Swinging Adjustable Stop Bar
13. Bracket Mounting Screw
14. Reversible Support Bracket
15. Adjustable Stop Block
16. Gage Mounting Screw & Nut
17. Shoulder Screw & Nut
18. Adjustable Stop Arm

1. Remove all parts from shipping containers. Check against enclosed parts list for identification.

2. If not already equipped, mount hardened side gage in place of side gage supplied with shear. Mount square to Lower Knife and flush with front edge of bed. Newer shears have hardened side gages that are recognizable by their outer end being flush with front edge of shear bed.

3. Attach outer gage support (Part 5) to gage arm (Part 6).* Since arm may be used on either end of shear, scale should always be to inside of gage bar.

4. Select proper size Dovetail bolts (Part 3) and insert into slot in front of bed.

5. Mount gage arm (Part 6) to bed with dovetail bolts (Part 3).* With straightedge, insure alignment of squaring gage bar (Part 11) with side gage (Part 2) on bed and level gage arm with bed. Shim if necessary.

6. Mount reversible bracket (Part 14) between gage arm and bed.**

7. Measure and cut gage scale (Part 9) to fit. Locate the scale at correct distance from Lower Knife.

*NOTE: Use the set of holes that meets the height requirement of your shear.

**NOTE: Shears with 1/2" dovetail slot in bed require 1/2" bolt to be used through 3/4" hole, with washer, when mounting bracket to gage bar.

