

CLASSIFICATION	STRAIGHT TIME LABOR / TRAVEL	OVER TIME	PREMIUM TIME
SERVICE TECHNICIAN	\$134	\$201	\$268
SERVICE ENGINEER	\$170	\$255	\$340
PROJECT MANAGER	\$204	\$306	\$408

STRAIGHT TIME	- Per (8) hour day (Weekday)
OVERTIME	- After (8) hours (Weekdays), Saturday up to 8 hours
PREMIUM TIME	- After (8) hours on Saturday, all day on Sunday and Holidays

INTERNATIONAL

The hourly rate will be determined at the time of the quote.

TRAVEL/EXPENSES

Travel and living expenses are billed at actual cost plus 15%, and include hotel room (per diem), car rental, etc. Vehicle mileage is charged at .65 cents per mile, or \$1.30 per mile when tools and equipment are transported. If necessary, an additional charge is added for tools and equipment that must be shipped via a freight company.

SERVICE

The minimum charge for a service call is four (4) hours at the current labor rate.

If the technician is not required to work on Saturday, as long as the cost is approximately equal to staying local, they will return home for the weekend. If the cost for returning home is more than 150% of the cost of staying local, the technician will return home every other weekend. In either case, the technician will return home every other weekend at the customer's expense. The decision to return home or remain near the customer's facility is agreed upon in advance with the customer.

SERVICE/WEEKEND

The customer is charged for (8) hours on Saturday at the overtime rate, plus travel and living expenses for the entire weekend if the technician remains for the weekend and does not work. There is no labor charge for Sunday unless the technician works.

If the technician cannot work during the scheduled time due to factors deemed the customer's responsibility, a charge for (8) hours per scheduled day will be applied.

BCN's policy is to furnish parts, assist with repairs or troubleshoot any press, including electrical and pneumatic circuitry. It is the customer's responsibility to ensure that the press and its related components and circuitry comply with current OSHA, ANSI, and NFPA regulations and standards. Field service labor is subject to BCN's FSW-1 Statement of Limited Warranty for Field Service Work. Please direct inquiries to Field Service at 269-948-5867.