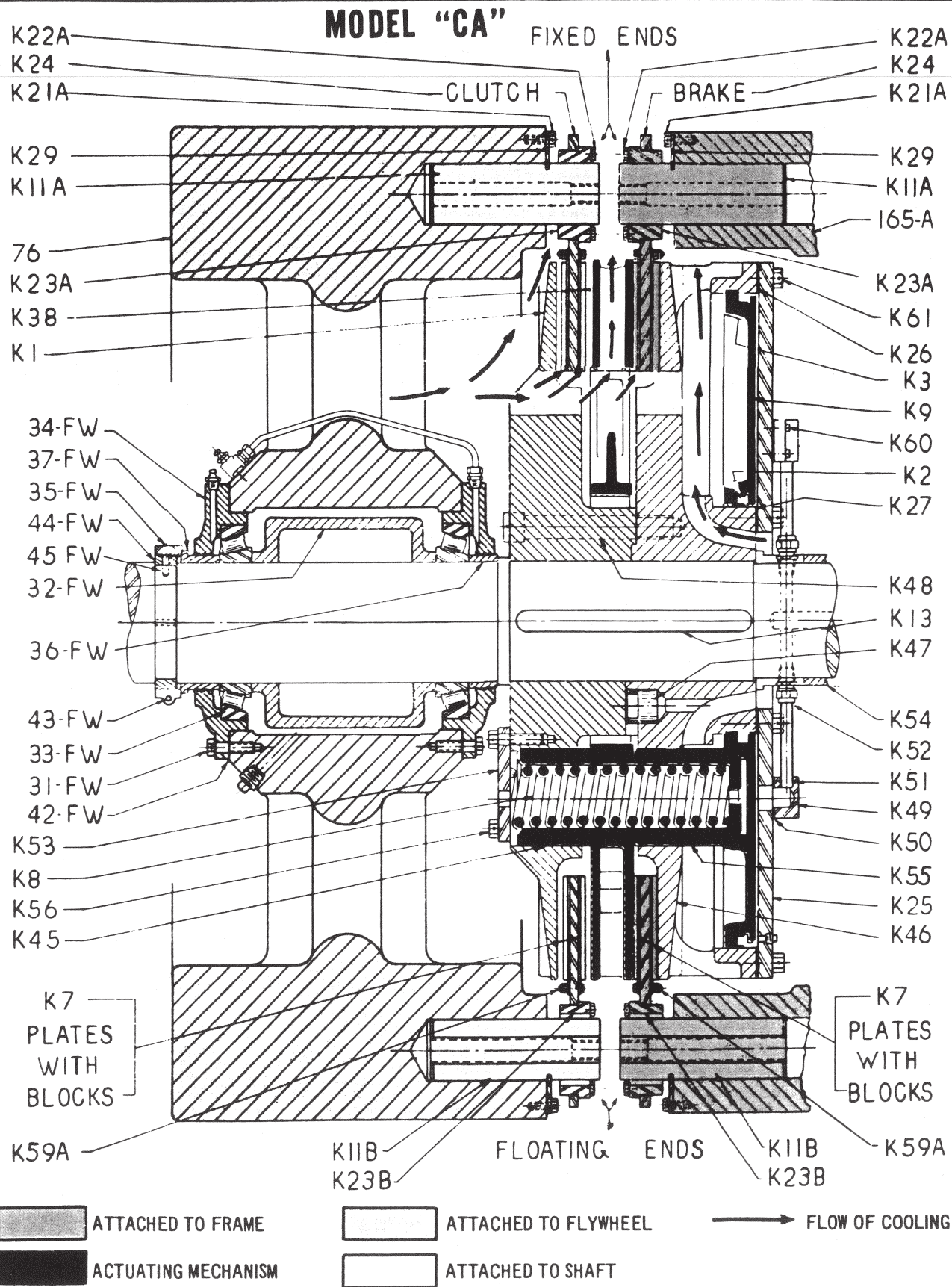


BLISS TYPE "K" SINGLE DISC CLUTCH



This illustration shows the same friction plate arrangement that is shown in Figures 7 and 8.

See page four for list of parts.

FIGURE 3.

BLISS TYPE "K" SINGLE DISC CLUTCH

MODEL "CA"

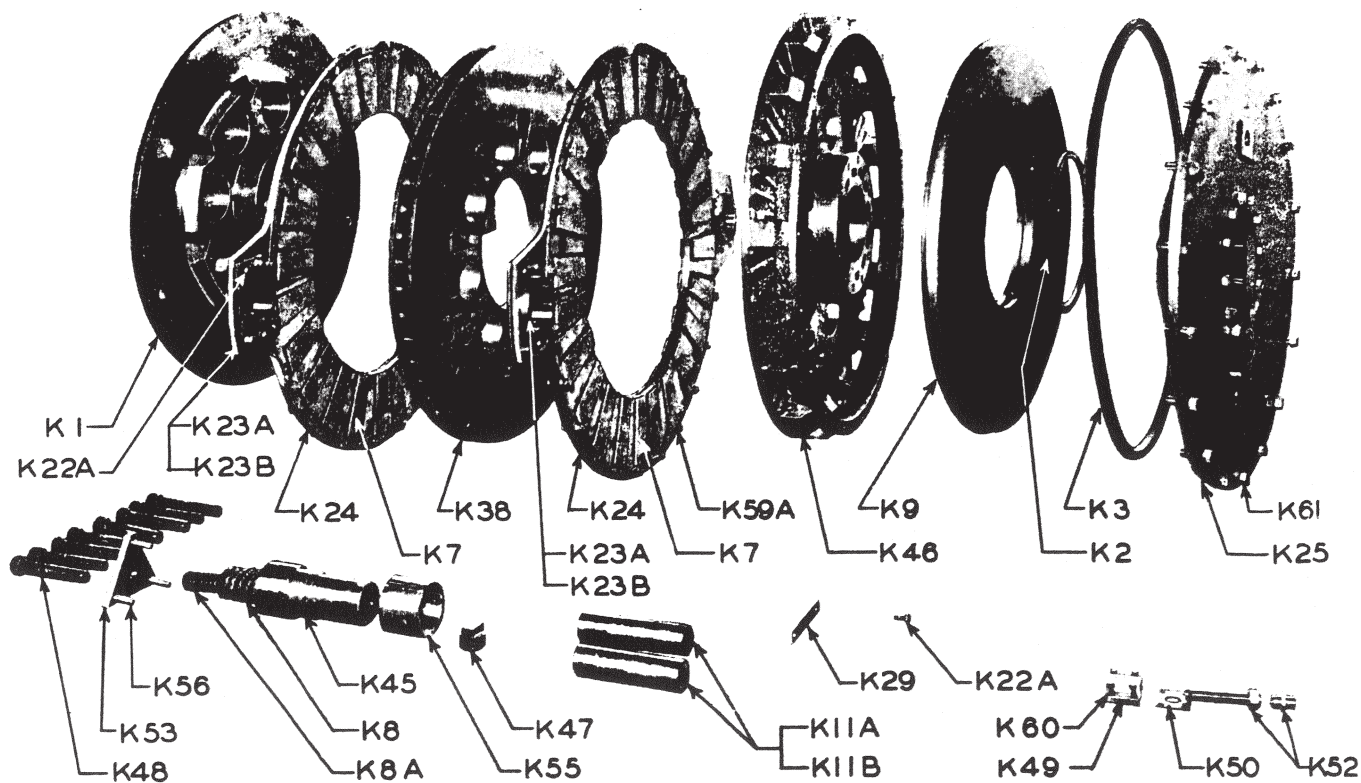


FIGURE 4. EXPLODED VIEW OF PARTS OF TYPE "K" CLUTCH, MODEL "CA"

- | | | | |
|--------|-----------------------------------|--------|--|
| K-1 | -BODY | K-49 | -AIR TUBE BLOCK |
| K-2 | -PISTON PACKING - SMALL | K-50 | -AIR TUBE BLOCK GASKET |
| K-3 | -PISTON PACKING - LARGE | K-51 | -AIR TUBE PACKING |
| K-7 | -FRICTION BLOCKS & PLATE ASSEMBLY | K-52 | -AIR TUBE & COUPLING ASSEMBLY |
| K-8 | -SPRING (SEE NO. K-8-A) | K-53 | -SPRING RETAINER PLATE |
| K-8-A | -SPRING - INNER (IF USED) | K-54 | -SHAFT SPACER |
| K-9 | -PISTON | K-55 | -DRIVING PIN SLEEVE |
| K-11-A | -FRICTION DISC PIN - FIXED END | K-56 | -SPRING RETAINER PLATE SCREW |
| K-11-B | -FRICTION DISC PIN - FLOATING END | K-59-A | -FRICTION PLATE BOLT & LOCK NUT |
| K-13 | -CLUTCH KEY | K-60 | -AIR TUBE BLOCK SCREW |
| K-21-A | -FRICTION DISC PIN PLATE SCREW | K-61 | -CYLINDER HEAD SCREW |
| K-22-A | -FRICTION DISC SLEEVE SCREW | 76 | -FLYWHEEL |
| K-23-A | -FRICTION DISC SLEEVE - FIXED | 165-A | -BRAKE BRACKET |
| K-23-B | -FRICTION DISC SLEEVE - FLOATING | 31-FW | -FLYWHEEL BEARING RETAINER SCREW |
| K-24 | -FRICTION DISC | 32-FW | -FLYWHEEL BEARING SPACER - CENTER |
| K-25 | -CYLINDER HEAD | 33-FW | -FLYWHEEL BEARING |
| K-26 | -CYLINDER HEAD GASKET - LARGE | 34-FW | -FLYWHEEL BEARING RETAINER |
| K-27 | -CYLINDER HEAD GASKET - SMALL | 35-FW | -FLYWHEEL OUTER CLAMP RING |
| K-29 | -FRICTION DISC PIN PLATE | 36-FW | -FLYWHEEL BEARING SPACER - TO CLUTCH |
| K-38 | -DRIVING DISC | 37-FW | -FLYWHEEL BEARING SPACER - TO CLAMP RING |
| K-45 | -DRIVING PIN | 42-FW | -FLYWHEEL BEARING ADJUSTING SHIM |
| K-46 | -CYLINDER | 43-FW | -FLYWHEEL CLAMPING RING SCREW |
| K-47 | -BODY DOWEL | 44-FW | -FLYWHEEL INNER CLAMP RING |
| K-48 | -BODY SCREW | 45-FW | -FLYWHEEL CLAMP RING DOWEL |

When ordering spare parts or replacements, give the **PRESS NUMBER**, the **SERIAL NUMBER**, the **NUMBER** and **NAME** of the part wanted, and the **PAGE NUMBER** of this Service Manual.