NAGARA STRAIGHT SIDE PRESSES

FORM A-13-B-1

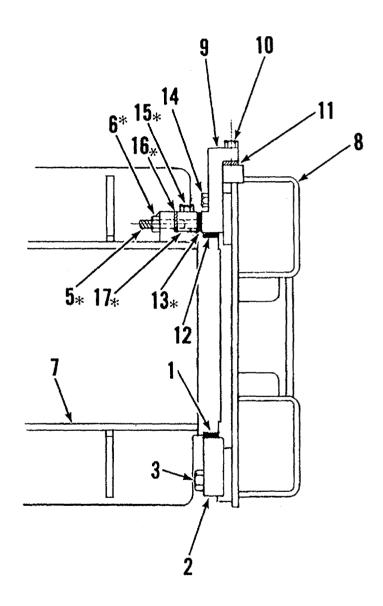
SQUARE GIBBING - OUTBOARD TYPE

GIB ADJUSTMENT - 6 OR 8 POINT

To adjust the gib clearances at liner (No. 12): remove the spacers (No. 11); adjust gib (No. 9); grind off each spacer equal to the change in adjustment; replace each spacer in the same location as removed.

To adjust the gib clearances at liner (No. 13, also used at front in 8 point gibbing): remove the spacers (No. 16); adjust gib block (No. 17, also used at front in 8 point gibbing); add shims equal to the change in adjustment; replace each set of spacers in the same location as removed.

- 1. Front Liner
- 2. Front Gib
- 3. Bolt
- 5. Set Screw*
- 6. Jam Nut*
- 7. Stide
- 8. Upright
- 9. Rear Gib
- 10. Bolt
- 11. Spacer
- 12. Rear Liner
- 13. Side Liner*
- 14. Bolt
- 15. Bolt*
- 16. Spacer*
- 17. Gib Block*



^{*}Added to front gib for 8 Point Gibbing.