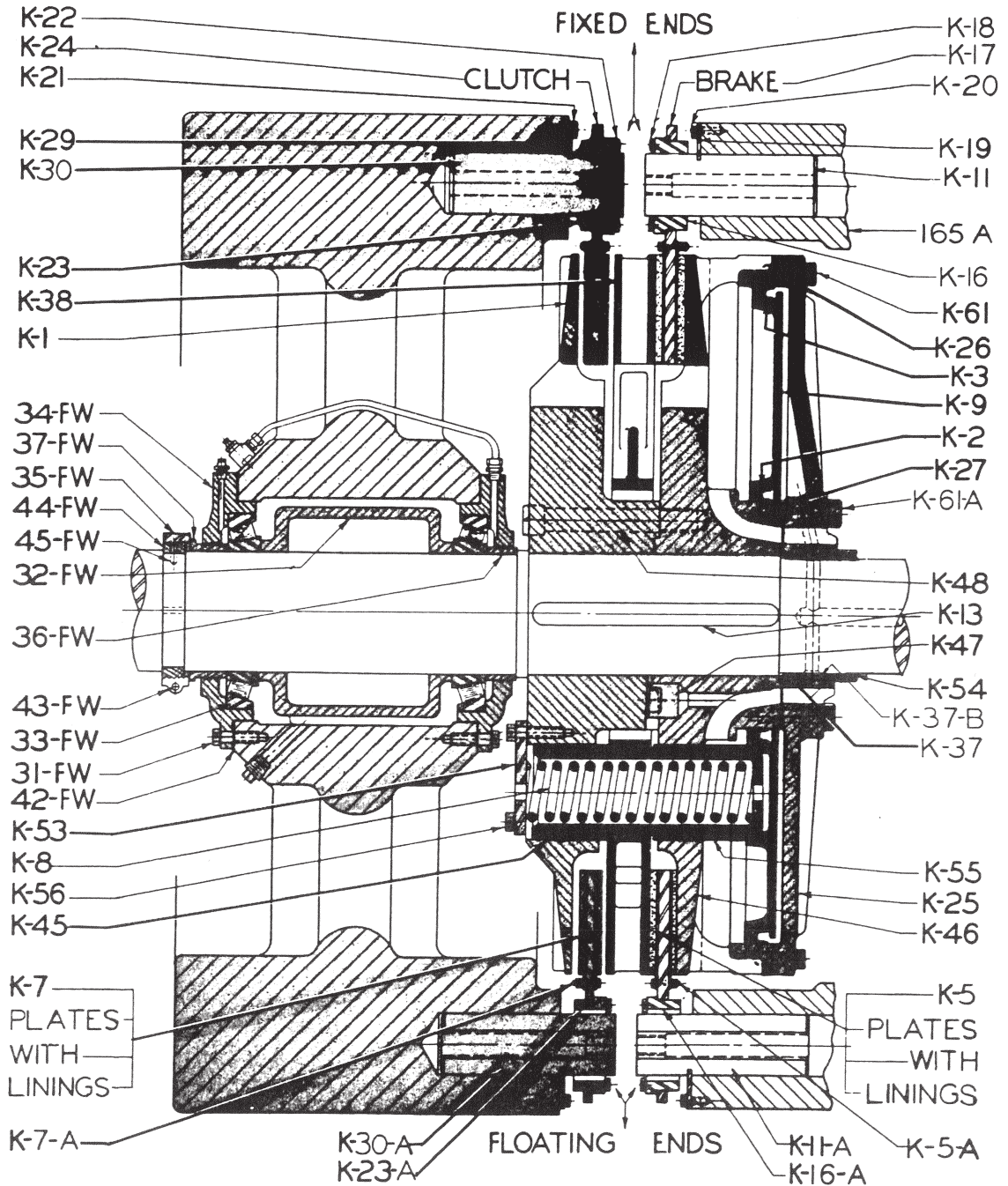


# BLISS TYPE "K" SINGLE DISC CLUTCH

## MODEL "CAC"



See page four for list of parts.

FIGURE 3.

# BLISS TYPE "K" SINGLE DISC CLUTCH

## MODEL "CAC"

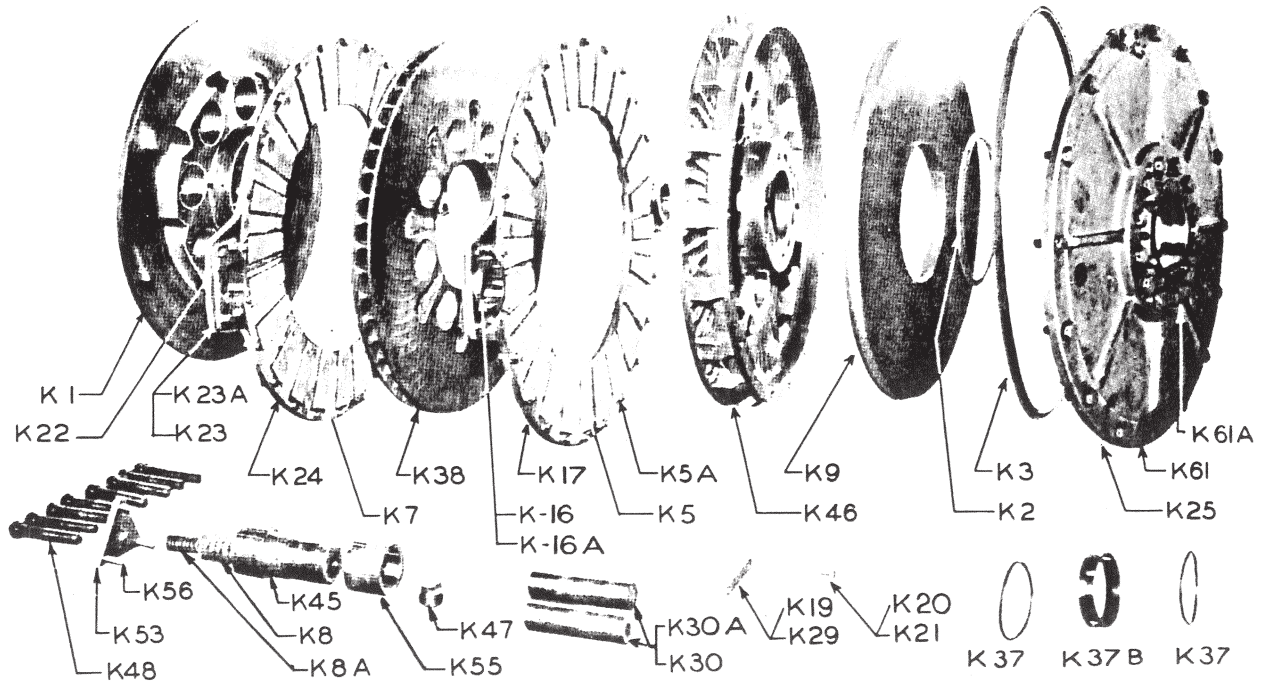


FIGURE 4. EXPLODED VIEW OF PARTS OF TYPE "K" CLUTCH, MODEL "CAC"

- |       |   |       |   |
|-------|---|-------|---|
| K-1   | Body  | K-30  | Clutch Friction Disc Pin - Fixed End    |
| K-2   | Piston Packing - Small                        | K-30A | Clutch Friction Disc Pin - Floating End |
| K-3   | Piston Packing - Large                        | K-37  | Cylinder Head Packing                   |
| K-5   | Brake Lining - 1 inner - 1 outer              | K-37B | Cylinder Head Packing Spacer            |
| K-5-A | Brake Lining Plate Bolt and Nut               | K-38  | Driving Disc                            |
| K-7   | Clutch Lining - 1 inner - 1 outer             | K-45  | Driving Pin                             |
| K-7-A | Clutch Lining Plate Bolt and Nut              | K-46  | Air Cylinder                            |
| K-8   | Spring - See K-8-A                            | K-47  | Air Cylinder Key                        |
| K-8-A | Spring - Inner - If Used                      | K-48  | Clutch Body Studs                       |
| K-9   | Piston  | K-53  | Spring Retainer Plate                   |
| K-11  | Brake Friction Disc Pin - Fixed End           | K-54  | Shaft Spacer - To Brake                 |
| K-11A | Brake Friction Disc Pin - Floating End        | K-55  | Driving Pin Sleeve                      |
| K-13  | Clutch and Shaft Key                          | K-56  | Spring Retainer Plate Screw             |
| K-16  | Brake Friction Disc Retainer - Fixed End      | K-61  | Cylinder Head Screw - Outer             |
| K-16A | Brake Friction Disc Retainer - Floating End   | K-61A | Cylinder Head Screw - Inner             |
| K-17  | Brake Friction Disc                           | 31-FW | Flywheel Brg. Retainer Screw            |
| K-18  | Brake Friction Disc Retainer Screw            | 32-FW | Flywheel Brg. Spacer - Center           |
| K-19  | Brake Friction Disc Pin Retainer              | 33-FW | Flywheel Brg.                           |
| K-20  | Brake Friction Disc Pin Retainer Screw        | 34-FW | Flywheel Brg. Retainer                  |
| K-21  | Clutch Friction Disc Pin Retainer Screw       | 35-FW | Flywheel Outer Clamp Ring               |
| K-22  | Clutch Friction Disc Retainer Screw           | 36-FW | Flywheel Brg. Spacer - To Clutch        |
| K-23  | Clutch Friction Disc Retainer - Fixed End     | 37-FW | Flywheel Brg. Spacer - To Clamp Ring    |
| K-23A | Clutch Friction Disc Retainer -- Floating End | 42-FW | Flywheel Brg. Adj'g. Shim               |
| K-24  | Clutch Friction Disc                          | 43-FW | Flywheel Outer Clamp Ring Screw         |
| K-25  | Clutch Cylinder Head                          | 44-FW | Flywheel Inner Clamp Ring               |
| K-26  | Clutch Cylinder Head Gasket - Large           | 45-FW | Flywheel Inner Clamp Ring Dowel         |
| K-27  | Clutch Cylinder Head Gasket - Small           | 165-A | Brake Bracket                           |
| K-29  | Clutch Friction Disc Pin Retainer             |       |   |

When ordering spare parts or replacements, give the **PRESS NUMBER**, the **SERIAL NUMBER**, the **NUMBER** and **NAME** of the part wanted, and the **PAGE NUMBER** of this Service Manual.