

Form A-6-C-5

AIR RELEASING DISC BRAKE

1. Piston Screw (Remove to replace seal and rings.)
2. Piston
3. Piston Dust Seal
4. Piston Ring (outer)
5. Piston Ring (inner)
- *6. Cylinder Stud Nut (Remove to replace linings.)
7. Cylinder
8. Spring
9. Pressure Plate
10. Brake Disc (quantity may vary)
11. Brake Lining (quantity may vary)
12. Center Plate (not used with single disc)
13. Brake Ring Mounting Screw
14. Brake Ring
15. Brake Stud Pin
16. Brake Stud
17. Brake Hub
18. Lining Rivet (not shown)

* Refer to Table for recommended torque value.

TORQUE VALUES BY FRICTION DISC DIAMETER

8"	25-30 ft/lbs
10"	30-35 ft/lbs
11"	35-40 ft/lbs
13"	45-50 ft/lbs
17"	70-80 ft/lbs
18"	70-80 ft/lbs
21"	90-100 ft/lbs
25"	110-120 ft/lbs
30"	190-200 ft/lbs
35"	220-230 ft/lbs

