



- * 1 FRICTION DISC
- * 2 BUSHING - ROUND
- * 3 BUSHING - FLAT
- * 4
- * 5 DRIVING DISC
- * 6 LINING PLATE ASSEMBLY
- * 7 HEX HD. CAP SCREW
- * 8 FLEXLOC HEX NUT
- * 9 HEX HD. CAP SCREW
- * 10 SPRING LOCKWASHER
- * 11 'U' PACKING
- * 12 'U' PACKING
- * 13 CYLINDER RETAINER
- * 14 WOODRUFF KEY
- * 15 SECURITY LOCKNUT
- * 16 LOCK KEY
- * 17 HEX HD. CAP SCREW
- * 18 SPRING LOCKWASHER
- * 19 HEX HD. CAP SCREW
- * 20 SPRING
- * 21 TRUARC 'E' RING
- * 22 PISTON
- * 23 HUB
- * 24 KEY
- * 25 END PLATE
- * 26 GUIDE ROD
- * 27 CLUTCH PIN - FLAT
- * 28 CLUTCH PIN - ROUND
- * 29 CYLINDER
- * 30 HEX HD. CAP SCREW
- * 31 AIR ROTOR UNION
- * 32 RETAINER PLATE
- * 33 HEX HD. CAP SCREW
- * 34 TYGON CORD
- * 35 AIR ROTOR HUB

* RECOMMENDED SPARE PARTS

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MANUFACTURING ASSEMBLY
 AND
 FIELD SERVICE DRAWING

BLISS STANDARD
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GW
 A QUALITY ASSURANCE SYSTEM
 HATTIESBURG, MISS. 38402-0001
FK'CLUTCH ASSEMBLY
 407-D-00001

REVISIONS

DATE: 11/19/74
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