



NOTE: Machines with clutch on driveshaft, Serial No. 47200 and above — once each year remove cover on clutch and lubricate flywheel bearings through fitting on the end of the driveshaft. Use Chevron SR-1 No. 2 grease.

SHAFT MOUNTED FLYWHEEL ONLY

- 15. Bearing Spacer
- 18. Rear Driveshaft Bearing Cartridge

*Refer to instruction sheet on removal and installation.

INSTRUCTIONS

A-13-O ECCENTRIC GEARED DRIVE

1. Capscrew
2. Clutch
3. Retaining Ring
4. Clutch Hub
9. Bearing
11. Flywheel
12. Bearing
20. Bearing
21. Retaining Ring
22. Key
23. Driveshaft
24. Key
25. Retaining Ring
26. Bearing
27. Retaining Ring
28. Front Driveshaft Bearing Cartridge
29. Brake Adaptor Plate
30. Capscrew
31. Brake Hub
32. Bolt
33. Retaining Ring
34. Brake
35. Capscrew
36. Bolt
37. Bolt
38. Front Intermediate Shaft Bearing Cartridge
39. Retaining Ring
40. Bearing
41. Intermediate Shaft Bearing Retainer
42. Intermediate Shaft
43. Shrink Disc
44. Intermediate Gear
45. Retaining Ring
46. Bearing
47. Retaining Ring
48. Rear Intermediate Shaft Bearing Cartridge
49. Bolt
50. Bolt
51. Main Pin Cartridge
52. Main Pin Bushing
53. Main Pin
54. Main Gear
55. Bushing
56. Connection
57. Connection Retainer
58. Bolt
59. Key
60. Main Pin Bushing
61. Main Pin Cartridge
62. Bolt

QUILL MOUNTED FLYWHEEL ONLY

5. Bolt
6. Quill Bearing Retainer
7. Bolt
8. Flywheel Bearing Retainer
10. Flywheel Bearing Spacer
13. Flywheel Bearing Retainer
14. Bolt
17. Quill
19. Retaining Ring

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