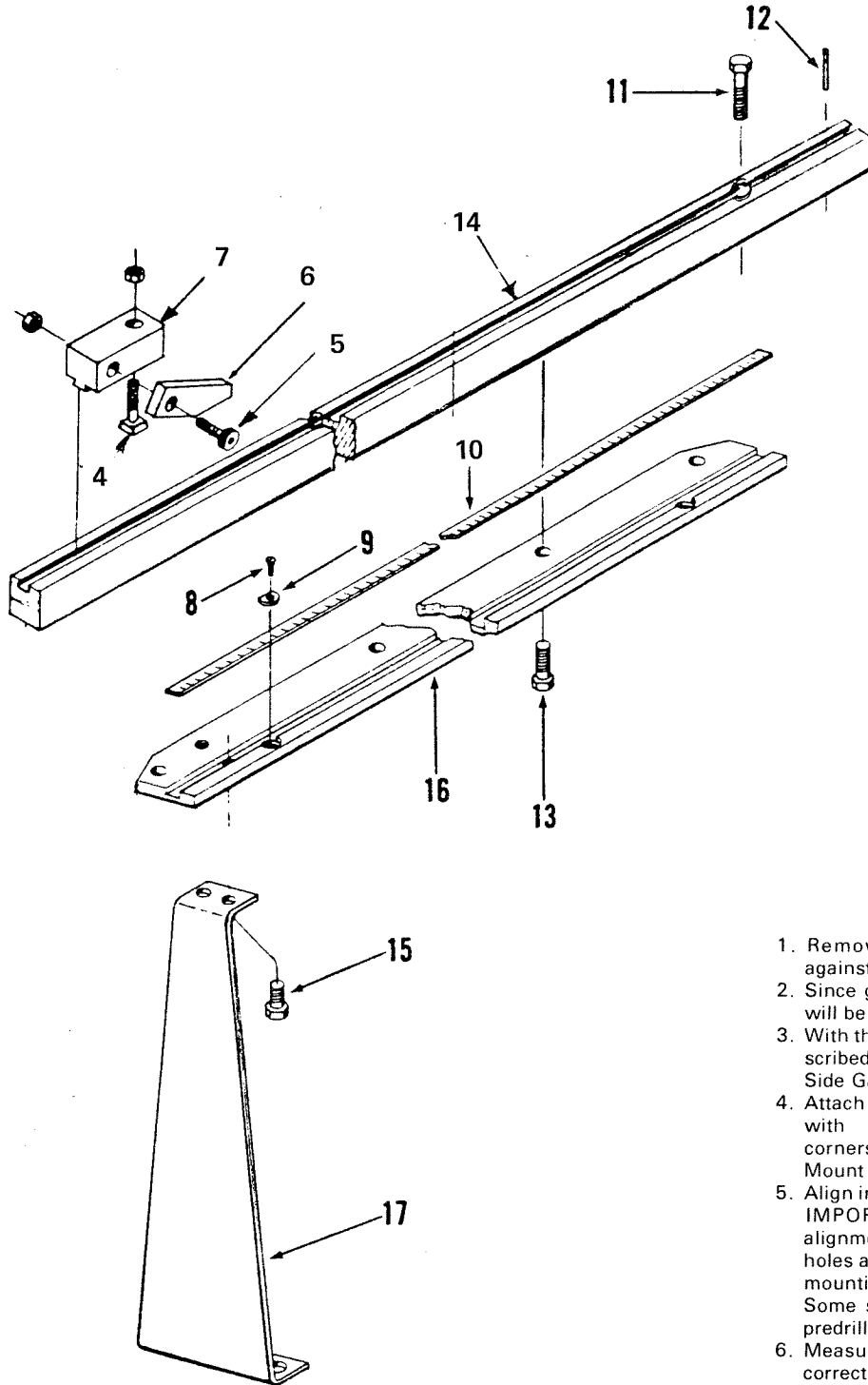


INSTRUCTIONS

FORM NO. C-29



PARTS LIST

- 4. Gage Mounting Screw & Nut
- 5. Gage Pin
- 6. Swinging Gage
- 7. Gage Block
- 8. Scale Clamping Screw
- 9. Scale Clamping Washer
- 10. Scale
- 11. Bed Mounting Screw
- 12. Bed Mounting Roll Pin
- 13. Side Gage Mounting Screw
- 14. Side Gage
- 15. Mounting Screw
- 16. Gage Bottom
- 17. Gage Support

1. Remove all parts from shipping containers. Check against enclosed parts list for identification.
2. Since gage is reversible, decide which side of shear it will be mounted, R.H. or L.H.
3. With the original Side Gage still mounted to bed, draw a scribed line on bed (side facing center of shear) using Side Gage as straightedge. Remove Side Gage.
4. Attach Gage Support (Part 17) to Gage Bottom (Part 16) with Mounting Screws (Part 15). Note: beveled corners of Gage Bottom should face ends of shear bed. Mount Side Gage (Part 14) to Gage Bottom.
5. Align inside edge of Side Gage with scribed line on bed. **IMPORTANT:** Square shearing will depend on this alignment. Through mounting holes in Side Gage drill holes and insert dowels (Part 12). Drill and tap holes for mounting screws (Part 11) and fasten screws. Note: Some shear models built after 1982 may have holes predrilled.
6. Measure and cut Scale (Part 10) to fit. Locate scale at correct distance from lower blade. Fasten with Screws and Washers (Parts 8 & 9).
7. Mount Gage Block (Part 7) into dovetail slot of Side Gage. Adjust for job.