

This Drawing and its Contents are the
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 NIAGARA, INC. and may only be used for
 the purpose it is provided for.

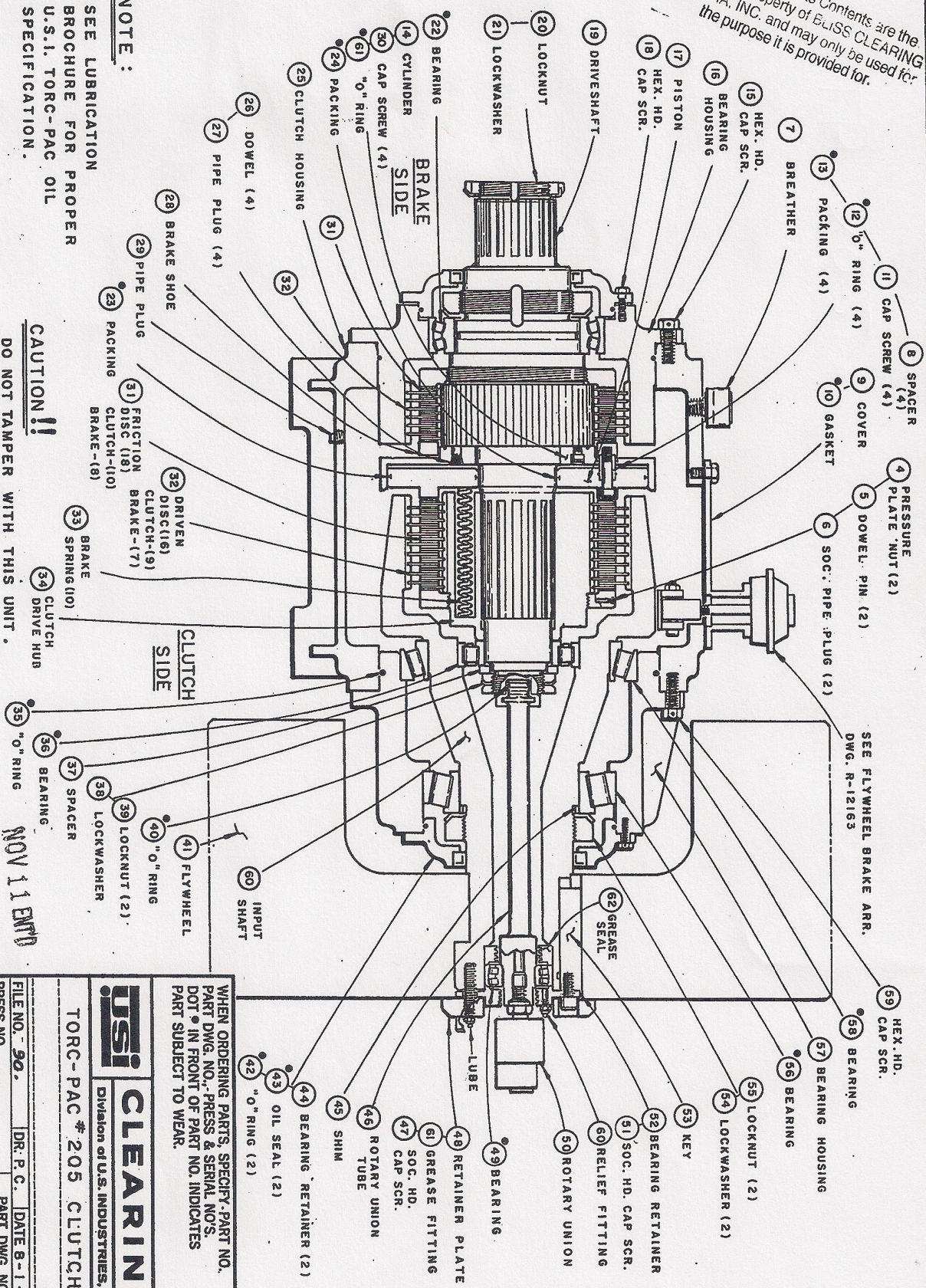
NOTE:
 SEE LUBRICATION
 BROCHURE FOR PROPER
 U.S.-1. TORC-PAC OIL
 SPECIFICATION.

CAUTION!!
 DO NOT TAMPER WITH THIS UNIT.
 THIS IS AN EXCHANGE UNIT.

NOV 11 1980

usi CLEARING	
Division of U.S. INDUSTRIES, INC.	
TORC-PAC # 205 CLUTCH	
FILE NO. 90.	DR. P. C. DATE 8-1-80
PRESS NO.	PART DWG. NO.
SERIAL NO.	R-12162

WHEN ORDERING PARTS, SPECIFY PART NO.
 PART DWG. NO., PRESS & SERIAL NOS.
 DOT # IN FRONT OF PART NO. INDICATES
 PART SUBJECT TO WEAR.



Part No.	Description	Part No.	Description
4	Pressure Plate Nut (2)	33	Brake Spring (10)
5	Dowel Pin (2)	34	Clutch Drive Hub
6	Soc. Pipe Plug (2)	•35	"O" Ring
7	Breather	•36	Bearing
8	Spacer (4)	37	Spacer
9	Cover	38	Lockwasher
•10	Gasket	39	Locknut (2)
11	Cap Screw (4)	•40	"O" Ring
•12	"O" Ring (4)	41	Flywheel
•13	Packing (4)	•42	"O" Ring (2)
14	Cylinder	•43	Oil Seal (2)
15	Hex. HD. Cap Scr.	44	Bearing Retainer (2)
16	Bearing Housing	45	Shim
17	Piston	46	Rotary Union Tube
18	Hex. HD. Cap Scr.	47	Soc. HD. Cap Scr.
19	Driveshaft	48	Retainer Plate
20	Locknut	•49	Bearing
21	Lockwasher	50	Rotary Union
•22	Bearing	51	Soc. HD. Cap Scr.
•23	Packing	52	Bearing Retainer
•24	Packing	53	Key
25	Clutch Housing	54	Lockwasher (2)
26	Dowel (4)	55	Locknut (2)
27	Pipe Plug (4)	•56	Bearing
28	Brake Shoe	57	Bearing Housing
29	Pipe Plug	•58	Bearing
30	Cap Screw (4)	59	Hex. HD. Cap Scr.
31	Friction Disc (18) Clutch (10) Brake (8)	60	Input Shaft
32	Driven Disc (16) Clutch (9) Brake (7)	•61	"O" Ring
		62	Grease Seal



Member of the Schuler Group