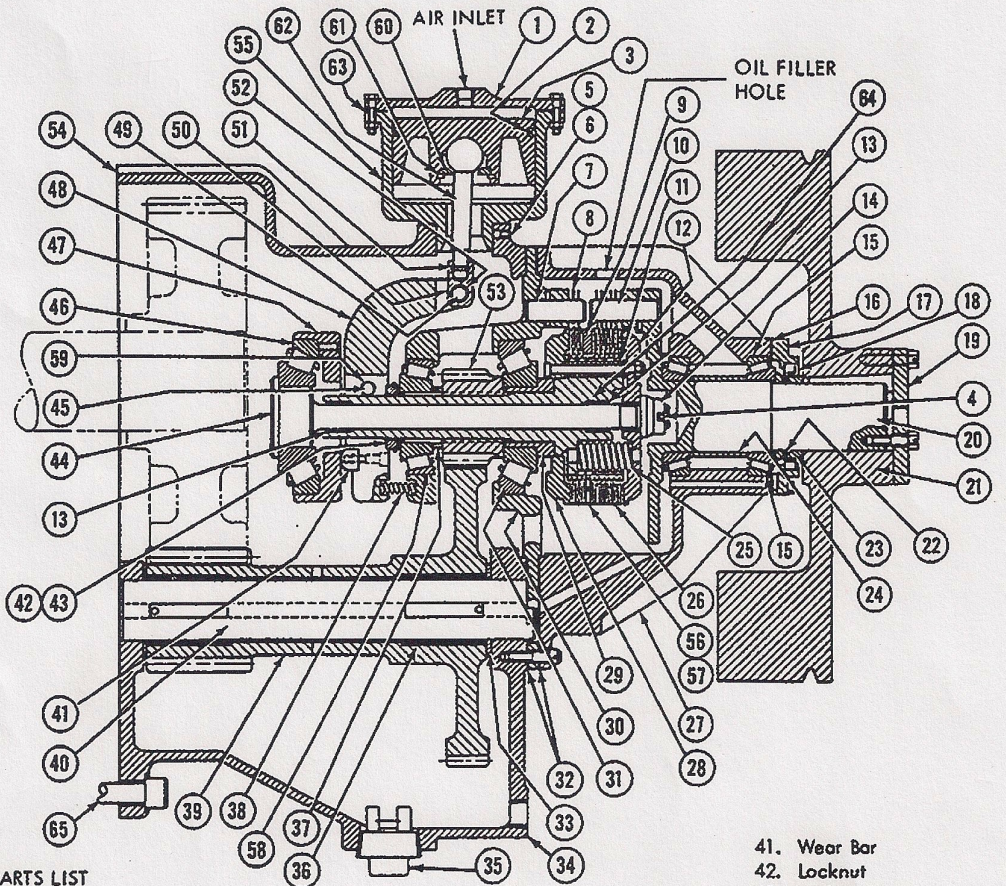


PARTS DESCRIPTION

Torc-Pac Press Drive



PARTS LIST

- | | | |
|---------------------|----------------------|---------------------------|
| 1. Cylinder Cover | 21. Flywheel | 41. Wear Bar |
| 2. Quad Ring* | 22. "O" Ring* | 42. Locknut |
| 3. Air Piston | 23. Bearing Retainer | 43. Lockwasher |
| 4. Lock Pin | 24. Spacer | 44. Tie Rod |
| 5. Nylon Plug | 25. Spring | 45. Bell Crank Pin |
| 6. Socket Set Screw | 26. Friction Disc | 46. Bearing |
| 7. Drive Pin | 27. Rear Housing | 47. Thrust Collar |
| 8. Disc | 28. Brake Plate | 48. Bell Crank |
| 9. Back Up Plate | 29. Sleeve | 49. Pin |
| 10. Drive Pin | 30. Bearing Support | 50. Clevis |
| 11. Spacer | 31. Bearing | 51. Snap Ring |
| 12. Clutch Plate | 32. Gasket | 52. Bushing |
| 13. Bushing | 33. Thrust Washer | 53. Pinion |
| 14. Special Nut | 34. Front Housing | 54. Gasket |
| 15. Bearing | 35. Magnetic Plug | 55. Cylinder |
| 16. Gasket* | 36. Bushing | 56. Socket Head Set Screw |
| 17. Seal Housing | 37. Spacer | 57. Socket Head Set Screw |
| 18. Oil Seal* | 38. Spring | 58. Bearing |
| 19. Retainer | 39. Cluster Gear | 59. Bushing |
| 20. Input Shaft | 40. Shaft | 60. Ball Retainer |
| | | 61. Retaining Ring |
| | | 62. Piston Shaft |
| | | 63. Gasket* |
| | | 64. Drive Spider |
| | | 65. Mounting Screws |

*Indicates Part Subject To Wear.

Figure 2B
Torc-Pac Press Drive

JAN 04 2005

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and may only be used for the
purpose it is provided for.



PARTS LIST

PART NO.	DESCRIPTION	NO. REQ'D	DETAIL NO.	PART	DESCRIPTION	NO. REQ'D	DETAIL NO.
1	LOCKNUT	1		47	SPACER	1	
2	LOCKWASHER	1		48	"O" RING	1	
3	SPLINE RING	1		49	SPACER BUSHING	1	
4	SUN GEAR	1		50	INNER SPACER	1	
5	COVER PLATE	1		51	SPRING RETAINER	12	
6	RETAINER	1		52	GASKET	12	
7	GASKET	1		53	SPRING	12	
8	DRIVE BOLT	8		54	BRAKE RELEASE PIN	8	
9	OIL RETAINER	1		55	AIR BREATHER	1	
10	OIL CATCHER	1		56	KEYBOLT	1	
11	GASKET	1		57	SECURITY LOCKNUT	1	
12	PISTON	1		58	BRAKE RING KEY	1	
13	OIL CATCHER	1		59	LOCK PIN (SHORT)	5	
14	"U" PACKING	1		60	LOCK PIN (LONG)	5	
15	PRESSURE RING	1		61	HEX.HD. CAP SCR.	10	
16	"O" RING	1		62	PLANET GEAR	5	
17	PISTON	1		63	PLANET PIN	5	
18	FLYW.BRAKE SPRING	4		64	PIN RETAINER RING	1	
19	CLUTCH RING	1		65	CLUTCH PRESS. RING	1	
20	FRICTION DISC	11		66	PRESSURE RING KEY	1	
21	DRIVEN DISC	11		67	AIR INLET ASSY.	1	
22	ANNULUS SPLINE	1		68	DOWEL PIN	4	
23	HOUSING	1		69	"E" PACKING-OUTER	1	
24	RING GEAR	1		70	GASKET	1	
25	RETAINING RING	1		71	REST BUTTON	8	
26	BRAKE PRESSURE RING	1		72	OIL SLINGER	1	
27	SOC.HD. CAP SCR.	16		73	BEARING	2	
28	BRAKE RING	1		74	SPACER	1	
29	SOC.HD. CAP SCR.	12		75	"O" RING	1	
30	SOC.HD. CAP SCR.	8		76	SPACER	1	
31	GASKET	1		77	"O" RING	1	
32	RETAINER	4		78	FLYWHEEL	1	
33	BRAKE PRESSURE PL.	1		79	"O" RING	2	
34	SPACER	1		80	SPACER	1	
35	FRONT COVER	1		81	QUILL	1	
36	SPRING SEAT	12		82	POLAR LEVER	1	
37	SPRING GUIDE	12		83	RETAINER RING	1	
38	SLOTTED NUT	12		84	"E" PACKING-INNER	1	
39	SPACER	1		85	RETAINER	4	
40	GASKET	1		86	BUSHING	1	
41	OIL CATCHER RING	1		87	BUSHING RETAINER	1	
42	BEARING	2		88	LOCKNUT	1	
43	BEARING RETAINER	1		89	LOCKWASHER	1	
44	OIL SLINGER	1		90	THRUST WASHER	10	
45	RETAINER PLATE	1		91	SOC.HD. CAP SCR.	6	
46	PLANET SPIDER	1		92	HEX.HD. CAP SCR.	12	



CLEARING

Division of U.S. INDUSTRIES, INC.

24 TORC-PAC CLUTCH

B/M 1 of 2

WHEN ORDERING PARTS, SPECIFY PART NO., PART DWG. NO., PRESS & SERIAL NO'S. DOT • IN FRONT OF PART NO. INDICATES PART SUBJECT TO WEAR.

FILE NO. 90.

DR. *MS*

DATE

PRESS NO.

PARTS DWG. NO.

SERIAL NO.

R-11079

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