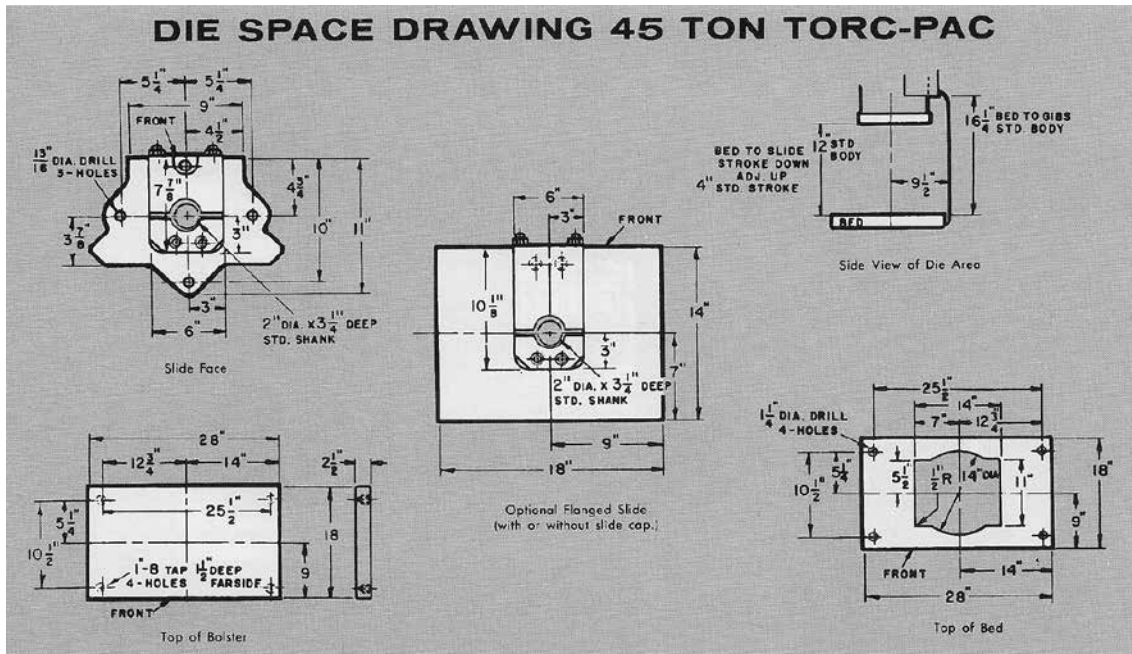


# Torc-Pac 45

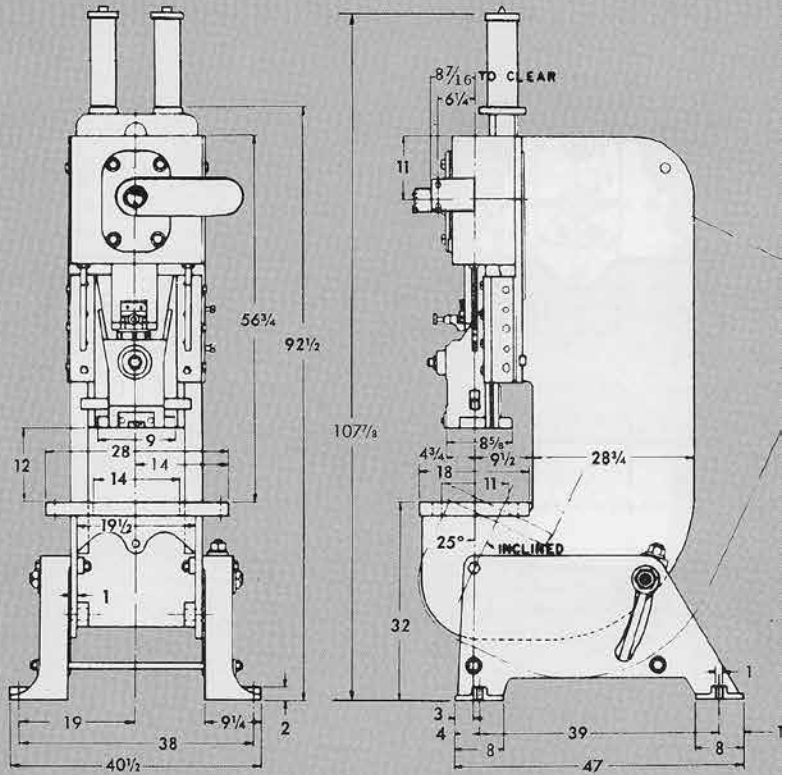
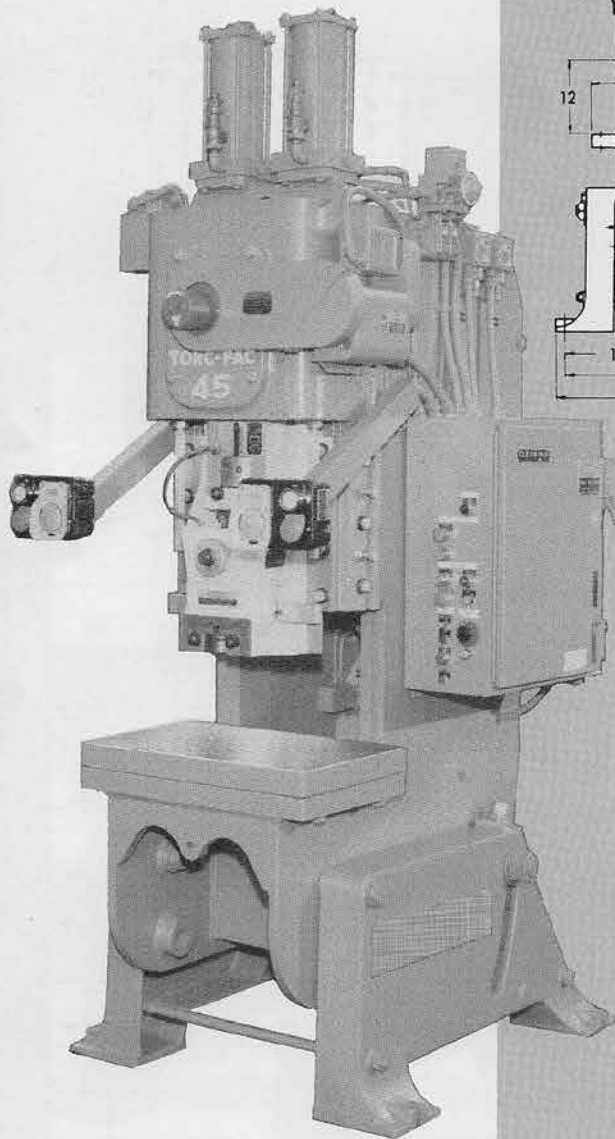


45-TON TORC-PAC PRESS SPECIFICATIONS

Capacity		45 tons
Shaft diameter	At main bearings	3 3/4" At Eccentric 7 3/4" [2", 3" & 4" strokes], 9 3/4" [6" stroke]
Bolster Area	L RX FBX thickness	28" x 18" x 2 1/2"
Bed opening	LRXFB	14" x 11"
Width through back		15 1/2"
Depth of throat		9 1/2" std. 12 1/2" opt.
	Height	92 1/2"; over counterbalance cylinder-107 7/8"
Basic overall dimensions (Std. frame)	Width	40 1/2"
	FB upright	53"
	FB inclined	62"
Strokes		4" std. 2" opt. 3" opt. 6" opt.
Shut height	Standard frame	12" 14" 12 1/2" 10"
	Opt. high body	15" 17" 15 1/2" 13" High body increases overall height
S.P.M.-Choice of one is standard		60, 75, 90, 100
S.P.M.-Optional		60 to 100, 59 to 69, 69 to 80, 86 to 96, 96 to 108
Slide adjustment		2 1/2"
Approximate weight-(Std. press)	Standard press	6,000#
Slide cap hole	Diameter	2" (maximum opt.-3") Depth 3 1/4"
Flywheel	Weight	350#-high speed 190# Speed (std.) 706 R.P.M. @ 60 S.P.M.
Bolster drilling and special openings		Optional
Cushion stroke and tonnage	at 100 p.s.i opt.	3"-5.6 tons Optional
Flanged ram-with or without slide caps	LRXFB	Opt. 18" x 14"
	Reduces shut height	3 1/2"
Main motor	HP & RPM	7 1/2 HP-1800 R.P.M.

Note: flanged ram reduces shut height by 3 1/2"

# 45 Ton Torc-Pac O.B.I. specifications



## TRUE CAPACITY CURVE

