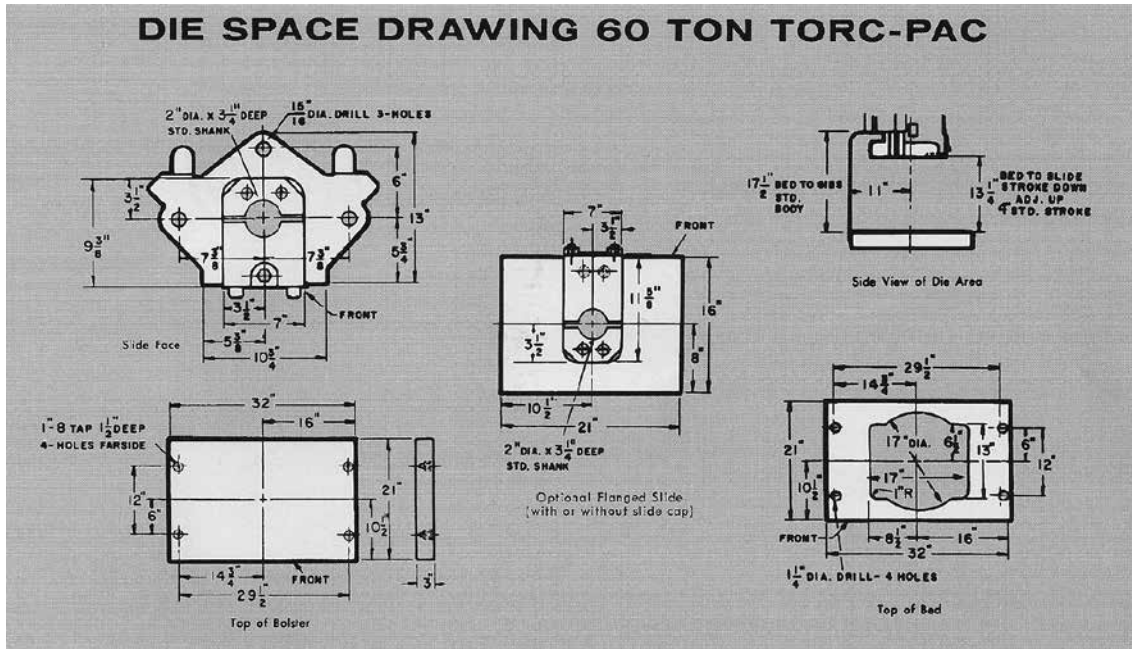


# Torc-Pac 60

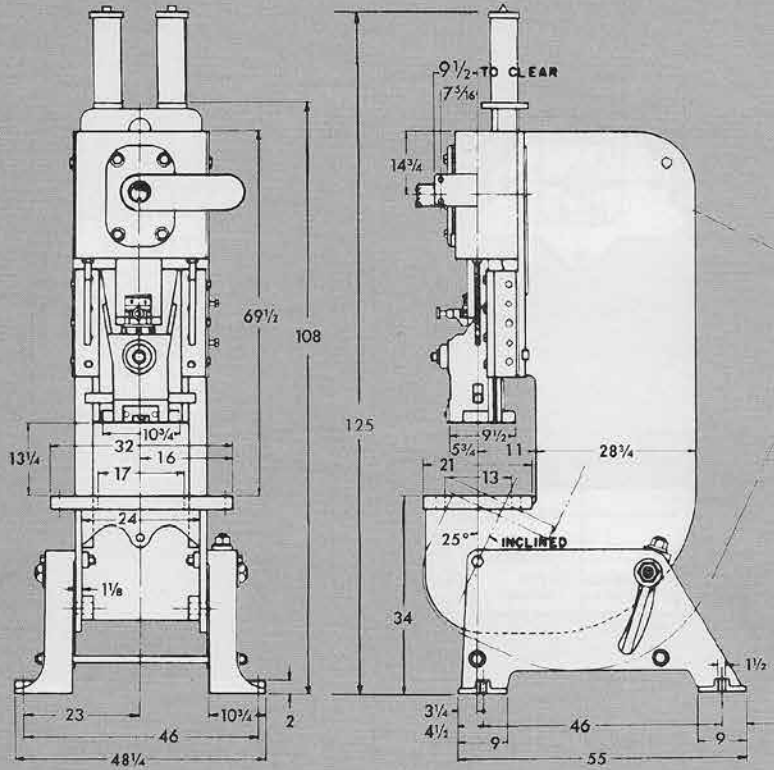
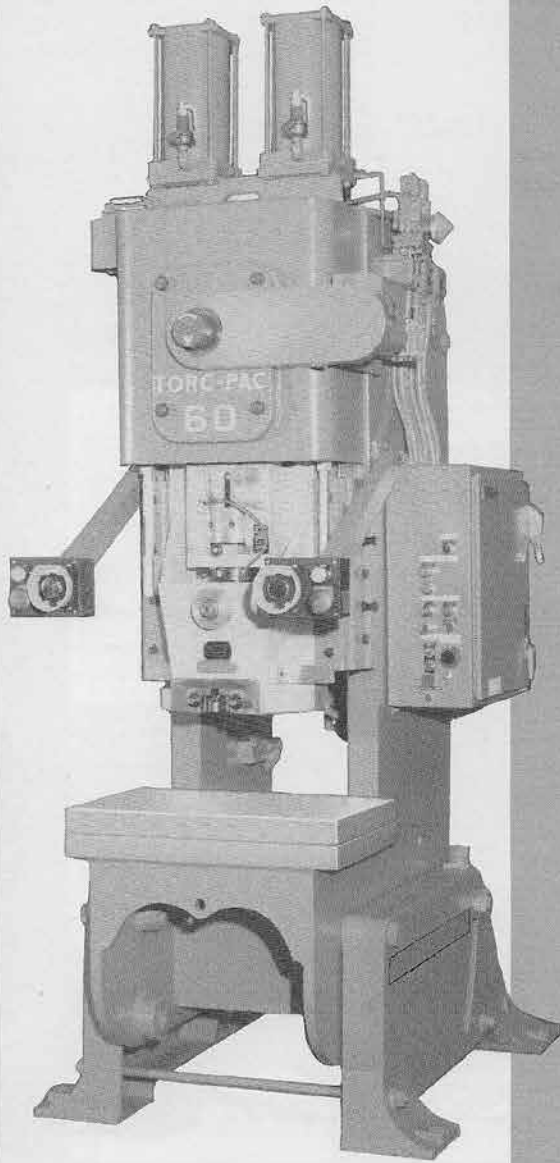


45-TON TORC-PAC PRESS SPECIFICATIONS

Capacity		60 tons
Shaft diameter	At main bearings	4 1/4" At Eccentric 9 3/8" [3", 4" & 5" strokes], 11 3/8" [6" & 7"
Bolster Area	L RX FBX thickness	32" x 21" x 3"
Bed opening	LRXFB	17" x 13"
Width through back		19"
Depth of throat		11" standard. 14" optional
	Height	108"; over counterbalance cylinder-125"
Basic overall dimensions (Std. frame)	Width	48 1/4"
	FB upright	62 1/4"
	FB inclined	69"
Strokes		4" std. 3" opt. 5" opt. 6" opt. 7" opt.
Shut height	Standard frame	13 1/4" 14 1/4" 12 1/4" 11 1/4" 10 1/4"
	Opt. high body	17 1/4" 18 1/4" 16 1/4" 15 1/4" 14 1/4" High body increases overall
S.P.M.-Choice of one is standard		90
S.P.M.-Optional		45, 60, 75, 45 to 90, 43 to 50, 50 to 58, 58 to 65, 77 to 86
Slide adjustment		3"
Approximate weight-(Std. press)	Standard press	9,800#
Slide cap hole	Diameter	2" (maximum opt.-3") Depth 3 1/4"
Flywheel	Weight	415#-high speed 133# Speed [std.] 657 R.P.M. @ 45 S.P.M.
Bolster drilling and special openings		Optional
Cushion stroke and tonnage	at 100 p.s.i opt.	3 1/2"-7.5 tons Optional
Flanged ram-with or without slide caps	LRXFB	Opt. 21" x 16"
	Reduces shut height	3 3/4"
Main motor	HP & RPM	10 HP-1800 R.P.M.

Note: flanged ram reduces shut height by 3 3/4"

# 60 Ton Torc-Pac O.B.I. specifications



## TRUE CAPACITY CURVE

