

NOTE:
 PARTS MARKED (*) ARE FOR
 AUTOMATIC BRAKE ONLY.
 FOR PNEUMATIC BRAKE
 RELEASE, SEE DWG.
 R-

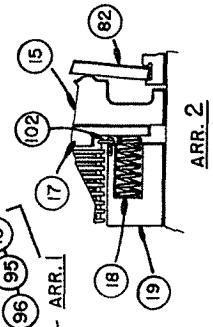
CAUTION
 DO NOT TAMPER WITH
 THIS UNIT. THIS IS AN
 EXCHANGE UNIT.

WHEN ORDERING PARTS, SPECIFY PART NO.
 PART DWG. NO., PRESS & SERIAL NO.'S.
 DOT • IN FRONT OF PART NO. INDICATES
 PART SUBJECT TO WEAR.

USI
 CLEARING
 Division of U.S. INDUSTRIES, INC.

TORC - PAC "90"
 CLUTCH ASSEMBLY

FILE NO. 90 DR. G. D. DATE 12/1/67
 PRESS NO. PART DWG. NO.
 SERIAL NO. R-11543



YOUR CLUTCH RING
 SPRING ASSEMBLY
 IS ARR. _____

NOTE:
 SEE LUBRICATION
 BROCHURE FOR PROPER
 U. S. I. TORC - PAC OIL
 SPECIFICATION.

DATE	REMARKS
3-6-73	ARR 2 ADDED FOR C-98881

COMPENSATION & PROPRIETARY INFORMATION. The design and the dimensions & contents herein are the property of U.S. Industries, Inc. and are not to be disclosed to any other person or organization without the written consent of U.S. Industries, Inc. This document is not to be used for any other purpose than that for which it was prepared. It is the responsibility of the user to verify the accuracy of the information contained herein.

PARTS LIST

PART NO.	DESCRIPTION	NO. REQ'D	DETAIL NO.	PART	DESCRIPTION	NO. REQ'D	DETAIL NO.
1	LOCKNUT	1		47	SPACER	1	
2	LOCKWASHER	1		48	"O" RING	1	
3	SPLINE RING	1		49	SPACER BUSHING	1	
4	SUN GEAR	1		50	INNER SPACER	1	
5	COVER PLATE	1		51			
6	RETAINER	1		52	GASKET	22	
7	GASKET	1		53	SPRING	22	
8	DRIVE BOLT	8		54			
9	OIL RETAINER	1		55	AIR BREATHER	1	
10	OIL CATCHER	1		56	KEY BOLT	1	
11	GASKET	1		57	LOCKNUT	1	
12	PISTON	1		58	KEY	1	
13	OIL CATCHER	1		59	GEAR LUBRICATOR	1	
14	PACKING	1		60	GASKET	1	
15	PRESSURE RING	1		61			
16	"O" RING	1		62	PLANET GEAR	5	
17	PISTON	1		63	PLANET PIN	5	
18	SPRING	6		64	PIN RETAINER RING	1	
19	CLUTCH RING	1		65	CLUTCH PRESSURE RING	1	
20	FRICITION DISC	16		66	KEY	1	
21	DRIVEN DISC	16		67	FLEX. HOSE ASSY.	1	
22	ANNULUS SPLINE	1		68	DOWEL	4	
23	HOUSING	1		69	"E" PACKING	1	
24	RING GEAR	1		70	GASKET	1	
25	RETAINING RING	1		71			
26	BRAKE PRESSURE RG.	1		72	OIL SLINGER	1	
27	SOC.HD.CAP SCREW	16		73	BEARING	2	
28	BRAKE RING	1		74	SPACER	1	
29				75	"O" RING	1	
30				76	SPACER	1	
31	"O" RING	1		77	"O" RING	1	
32	RETAINER	4		78	FLYWHEEL	1	
33	BRAKE PRESSURE PL.	1		79	"O" RING	2	
34	SPACER	1		80	SPACER	1	
35	FRONT HOUSING	1		81	QUILL	1	
36				82	POLAR LEVER SET(24)	1	
37	SPRING RETAINER	22		83	RETAINER RING	1	
38				84	"E" PACKING	1	
39	SPACER	1		85			
40	GASKET	1		86	BUSHING	1	
41	OIL CATCHER RING	1		87	BUSHING RETAINER	1	
42	BEARING	2		88	LOCKNUT	1	
43	BEARING RETAINER	1		89	LOCKWASHER	1	
44	OIL SLINGER	1		90	THRUST WASHER	10	
45	RETAINER PLATE	1		91	BRAKE RING	1	
46	PLANET SPIDER	1		92	SOC.HD.CAP SCREW	5	

This Drawing and its Contents are the
 Property of U.S. CLEARING
 and should not be used for
 the purpose it is provided for

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 Division of U.S. INDUSTRIES, INC.

TORC - PAC "90"
 CLUTCH ASSEMBLY

WHEN ORDERING PARTS, SPECIFY PART NO., PART
 DWG. NO., PRESS & SERIAL NO'S. DOT ● IN FRONT
 OF PART NO. INDICATES PART SUBJECT TO WEAR.
 RF

FILE NO. 90.	DR. G.D.	DATE 5-24-68
PRESS NO. _____	PARTS DWG. NO.	
SERIAL NO. _____	R-11543	

