

# TORC- PAC

## FLUID CARE & MAINTENANCE

### IMPORTANT NOTICE

Due to the large expense of the unit, it is highly recommended that a BCN Technical Services, Inc. service technician oversee the installation of this unit. This service can be purchased from BCN Technical Services, Inc. by contacting the Field Service Department at 269-948-5867.

### 1. Fluid Specifications

TORC PAC Size	Lubricant
30, 35, 40, 205, 209	MOBIL DTE10 EXCEL 150
24, 90, 225, 2100, D230, D280	MOBILE DTE10 EXCEL 46
OBI (Open Back Inclined) 22, 32, 45, 60	MOBIL DTE10 EXCEL 46
Not Listed	Refer to Press Manual

### 2. Recommended Operating Temperature Range

70° to 180° - Operating at temperatures exceeding 180° will damage the TORC-PAC and will VOID the warranty.

### 3. Oil Change Period - Every 6 months.

### 4. Maintenance – When Installing/Reinstalling a TORC-PAC or changing the operating fluid:

- Clean Oil Reservoir
- Clean (Flush) Entire System
- Install New Filter Elements (K10 Micron or smaller). Refer to Manual for Proper Filter
- Install Fresh Oil
- Filter Oil as it is Added to the Reservoir

### 5. Improper Plumbing – Will cause the system to leak and will be detrimental to the life of the TORC-PAC.

### 6. Coupling Installation – If installed improperly, will be detrimental to the life of the TORC-PAC.

### 7. Drive Belts – Must be installed in the proper direction or there will be an adverse noise condition and the belt will repeatedly fall off.